



5S & LEAN

Drive Improvement with Visual Management



5S RED TAG AREA

- ✓ COMPLETE RED TAG
- ✓ LOG IT
- ✓ ADD LOG # TO RED TAG
- ✓ CROSS FUNCTION TEAM TO DISPOSITION WITH IN 30 DAYS
- ✓ UPDATE LOG SHEET

THIS AREA IS DESIGNATED FOR PROPERLY TAGGED ITEMS



Visualize. Improve. Sustain.

www.visualworkplaceinc.com • (877) 523-4088

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Visual Workplace is a leading provider of innovative visual communications that deliver a platform of continuous improvement and drive sustainability across all industries.

Since 1997, Visual Workplace has been guiding customers to operational excellence through the implementation of Visual Management, Lean, 5S and Safety.

We are proud to be your partner and would like to thank the thousands of customers who have used our products for continuous improvement.

Rhonda Kovera, CEO

At Visual Workplace, our goal is to make your experience extraordinary. We strive to provide you with the highest quality products and services that will keep you coming back!

- Free technical support and product training
- Webinars for continuous learning
- Best practice photo gallery
- On-line resource center
- Guaranteed quality
- 100% customer satisfaction
- Visual Management, Lean and 5S industry expertise

Don't see what you're looking for?

Give us a call. We're happy to help.

Visual Management Fundamentals

Uncover hidden waste by establishing Visual Management as the core foundation of problem solving. To successfully implement Visual Management, learn and understand the seven pillars that build a platform for successful implementation and execution. These Visual Management principles bring discipline to the problem-solving process as well as instill a culture of employee engagement.

Download the Visual Management Form!



Achievements of Visual Management

- 
Leadership
 - Define standard work for leaders
 - Utilize problem-solving tools
 - Establish reward and recognition programs that build engagement
- 
Workplace
 - Create organization and cleanliness
 - Promote identity and product solutions
 - Construct a culture of organization and discipline
- 
Work Instructions
 - Decrease process variability
 - Create repeatable and effective new employee onboarding
 - Reduce injuries and strain
 - Establish a baseline for improvement activities
- 
Scoreboards
 - Ensure that process performance is meeting expected targets
 - Easily identify abnormalities and deviations and respond in a timely manner
 - Align key performance indicators with business strategies
- 
Process
 - Label tools and gauges and assign a designated location
 - Track production metrics to actual performance at the point of use
 - Clearly display quality standards
- 
Safety
 - Reinforce safety standards
 - Define personal protective equipment requirements
 - Monitor safety performance and identify opportunities for improvement
- 
Inventory
 - Communicate inventory requirements
 - Clearly identify inventory by single storage locators
 - Identify material status by color code

5S & Lean: How to Create a Visual Workplace

5S practices for a safer, cleaner and more productive workplace

5S is a workplace organization method that is derived from a Japanese manufacturing strategy meaning to sort, set in order, shine, standardize and sustain. These words describe how to organize a workspace for efficiency and effectiveness by identifying and storing the items used, maintaining the area and items and sustaining the new order. In some companies, 5S has become 6S, the sixth element being safety. Visual Workplace believes that 6S can help tremendously in the overall process, so adopting Safety First is critical and necessary for a productive work environment.

Scan to learn more about 5S & Lean practices



Utilizing 5S practices and implementing Visual Management is the key to sustaining a Lean environment. By utilizing signage and visual controls, you can communicate standards and drive improvement through problem-solving.

Steps for Success



- SORT**
 Organization: Remove non-essential items from the workplace. When in doubt, throw it out.
- SET IN ORDER**
 Orderliness: Visually organize all essential materials to speed up the searching process. Label to assign proper locations.
- SHINE**
 Cleanliness: Make it your routine to clean your environment regularly for safety and preventative maintenance.
- STANDARDIZE**
 Standardized Clean-up: Create consistent methods to support and maintain Sort, Set and Shine.
- SUSTAIN**
 Sustaining the Discipline: Create habits in a normal workday that lead to a sustained 5S culture.

Identify 5S & Lean areas within your organization

5S & LEAN TOOLS	DESCRIPTION	APPLICATIONS
Safety Floor-Marking Tape/Floor Decals	Create smart floors to direct behavior and reinforce standards within the workplace.	Walkways, 5S locators, pedestrian routes, fork lifts, floor scrubbers
Banners	Promote and reinforce messages or company policy in a large attention-getting way.	Warehouses, aisle markers, industrial environments, office space, trade shows
Shadow Boards	Create order, quickly identify missing items, sustain workplace organization and maintain a clean workplace	Tool boards, quality inspection processes, KPI Boards, production boards, cleaning stations, break rooms, mail rooms
Dry Erase Board Overlays	Transform dry erase boards with overlays to assist with problem solving and comparing goals to performance.	KPI Boards, Hourly Production Boards, Training Matrices, Communication Boards
Signage	Promote and maintain a safe, organized and productive visual workplace.	5S, Lean and Safety Signs
Labels & Decals	Communicate your message to reinforce standards and keep your team informed, productive and safe.	Pipe Markers, equipment identification, OSHA standards, inventory control, hazardous waste, confined space
Tags	Display OSHA-required safety hazard detail for locked out equipment until the hazard has been resolved.	LOTO, 5S Red Tags, OSHA, inspection/repair, fire safety, chemical, PPE
Virtual Safety Lines	Project virtual safety lines on floors and easily reconfigure when needs may change.	Virtual aisles, walkways, lanes, safety signs and symbols, forklift safety lights

Make site-specific signs on demand.

Every System Includes:

- 5S Crash Cart
- Visual Sign Pro sign making software
- Vinyl Cutting Plotter
- Sign Making Tools
- Material kit to make 64 signs
- Hundreds of sign templates and clipart
- Training
- Technical support
- Manuals

Option available to include a laptop!

Visual Sign Shop

Save up to 75% when making vs. buying!

► Easy to Use

Includes all the tools and training to start making signs right away.

► Flexible & Fast

Allows your team to make signs where you need them, when you need them. No more waiting on outside resources.

► Affordable

Instead of buying your signs, you will make them quickly and easily at a fraction of the cost.



ITEM #	DESCRIPTION
90-1321	With laptop
90-1322	Without laptop
90-1301	With laptop, upgraded with the LabelTac® Pro X Label Printer

The Visual Sign Shop is the RIGHT TOOL to support 5S, Lean and Safety.

Before and After Comparisons — Unmistakable Differences!

Take a look at these “before” and “after” examples and imagine what a difference a Visual Sign Shop would make in your workplace.

Before...

Handwritten Signs
Sloppy and fragile

Laminated Signs
High-glare and over-used

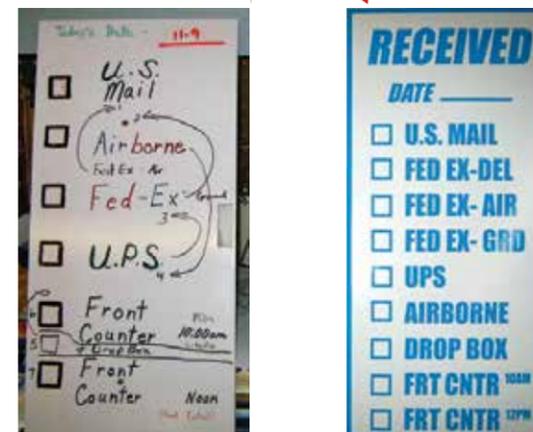
Label Maker Signs
Limited sizes and costly supplies

Consider the endless possibilities...

- Production Boards
- Office Signs
- Facility Signs
- Magnetic Labels
- Directory Signs
- Dry Erase Boards
- Safety Signs
- Work Instructions
- Floor Graphics
- Tool Boards & Pegboards
- Banners
- Kanban Boards

After!

Go from this ... **To this.**



Go from this... **To this.**



To learn more, visit www.visualworkplaceinc.com/visual-sign-shop



Visual Label Printer

Visual Label printers are versatile and tough for industrial environments. Label supplies are resistant to tears, water, UV and chemicals. Each system includes BarTender® software so you create a variety of industrial signage.

- OSHA Compliance / Safety
- Pipe Marking
- Rack / Barcode Labeling
- Warehouse / Facility
- Equipment / Rack
- 5S & Lean
- GHS / Chemical
- Arc Flash
- Wire Marking
- Lockout / Tagout

Desktop industrial label printer

The Visual Label Printer is a compact, industrial label printer featuring a rugged chassis, color LCD screen, built-in Ethernet connectivity, and effortless supply loading.

System Includes:

- Print software, drivers and cables
- Templates and industrial symbol library
- One starter black printer ink
- 3.5" color TFT display & keyboard
- User guide

Features/Benefits

- Indoor/outdoor supplies
- Prints up to 4" width
- Print speed up to 6"/second
- ENERGY STAR® qualified



DESCRIPTION	ITEM #
Visual Label Printer	13-1850

Visual Printer Label Supplies

Visual Printer Vinyl

- 3 mil industrial vinyl

SIZE	ITEM #
1" x 150'	13-1850-01V-(+color code)
2" x 150'	13-1850-02V-(+color code)
3" x 150'	13-1850-03V-(+color code)
4" x 150'	13-1850-04V-(+color code)

603 Black	608 Blue	614 Green	628 Orange	602 Clear
623 Red	618 Yellow	601 White		

Visual Printer Ink

SIZE	ITEM #
4" x 984'	13-1850-INK-(+color code)
4" x 656'(White)	13-1850-INK-601

603 Black	608 Blue	614 Green	623 Red

Visual Printer Magnetic Rolls

- 15 mil thickness

SIZE	ITEM #
1" x 50'	13-1850-01M-601
2" x 50'	13-1850-02M-601
3" x 50'	13-1850-03M-601
4" x 50'	13-1850-04M-601

Engineer Grade Reflective Vinyl

- 3 mil thickness

SIZE	ITEM #
1" x 75'	13-1850-01EV-(+color code)
2" x 75'	13-1850-02EV-(+color code)
3" x 75'	13-1850-03EV-(+color code)
4" x 75'	13-1850-04EV-(+color code)

603 Black	608 Blue	614 Green	628 Orange
623 Red	618 Yellow	601 White	

Visual Printer Fluorescent Vinyl

- 3 mil thickness

SIZE	ITEM #
1" x 75'	13-1850-01FV-(+color code)
2" x 75'	13-1850-02FV-(+color code)
3" x 75'	13-1850-03FV-(+color code)
4" x 75'	13-1850-04FV-(+color code)

608 Blue	614 Green	628 Orange	627 Pink	623 Red	618 Yellow

Visual Printer Reflective, Fluorescent Ink

COLOR	SIZE	ITEM #
	White 4" x 656'	13-1850-INK-601
	Black 4" x 984'	13-1850-INK-603

Visual Printer GHS Labels

SIZE	ITEM #
1" x 1" x 1000'	13-1850-0101G-601
2" x 2" x 750'	13-1850-0202G-601
3" x 3" x 500'	13-1850-0303G-601
4" x 4" x 300'	13-1850-0404G-601

Visual Printer GHS Secondary

- 5.4 mil thickness
- 225 labels/roll
- 4"x6"

DESC	ITEM #
Secondary	13-1850-0406G-601
RTK Secondary	13-1850-0406GR-601

Visual Printer OSHA Header

- 5.4 mil thickness
- 250 labels/roll

SIZE	ITEM #
3" x 5"	13-1850-35050-(+style code)

	601D		601N
	601C		601W

Visual Printer 1" Header

- 5.4 mil thickness
- 225 labels/roll

SIZE	ITEM #
4" x 6"	13-1850-0406H-(+style code)

628 Orange	623 Red	618 Yellow

Banners

Reinforce your message in a bold way with eye-catching banners!

Each of our banners are available in horizontal or vertical format, and they can be customized at no extra cost. Visit our website for additional banner designs.

Material Features

- Heavy-duty 13 oz. woven vinyl and nylon banner material. Other weights and colors available upon request.
- Fade-resistant digital graphics
- Includes metal grommets for easy hanging
- Indoor/outdoor use

SIZE	ITEM #
36" x 96"	60-45-3696-(+style code)



5S737 **BEST SELLER**



F1757



HK752



HK756



HK759



HK794



HK795



IN800



L711

CUSTOMIZE IT



5S734



5S732



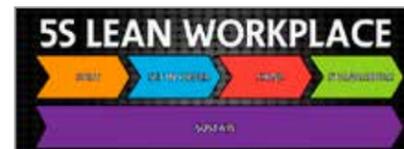
5S733



5S735



5S736



5S763



5S764



5S765



5S766



5S767



5S768



5S769

Banners with Stands

Desktop Retractable Stand & Printed Banner
16.5" x 11.7"

- Material: Aluminum Alloy
- Banners attach by an adhesive strip on the spring-loaded, retracting mechanism
- Banner changeover requires additional adhesive strips

ITEM # 45-300-1712-633

Awesome-X Stand & Printed Banner
63" x 23.5"

- Material: Aluminum
- Cost-effective
- Lightweight, yet durable

ITEM # 45-300-6323-633

Economy Retractable Stand & Printed Banner
78.7" x 33.4"

BEST SELLER

- Material: Aluminum Alloy
- Carrying case included
- Vinyl banner pulls up and retracts down into the base

ITEM # 45-300-7833-633



Great tabletop display!

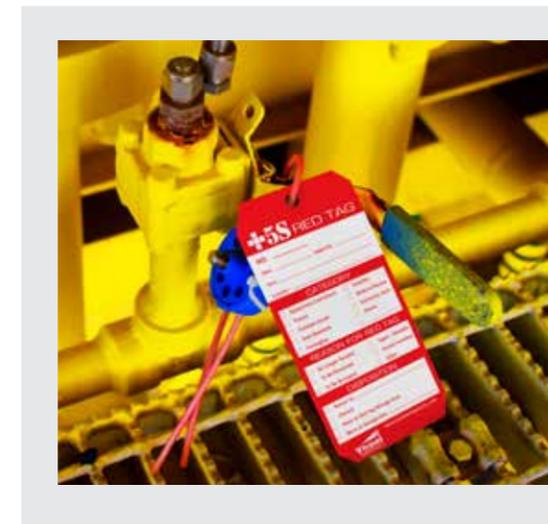


5S Signs

Use 5S signs to promote and reinforce your program. Red Tag signs help identify unnecessary items in your workplace.

- Rigid plastic substrate
- Lightweight, yet rigid and durable

5S Signs help maintain an organized visual workplace.



5S201

5S Red Tags **BEST SELLER**

Use Red Tags during the "Sort" stage of 5S to clearly identify items not needed for work. Tagged items are moved to a designated area for later evaluation and disposition.

DESCRIPTION	ITEM #
25 pk	55-4010-6235B-(+style code)
50 pk	55-4010-6253-(+style code)

CUSTOMIZE IT

Contact us to create a sign with a customized message at no additional cost.

To Order Stock Options:

- Choose a size and style
- Specify quantity
- Place your order

Call to Customize Your Sign:

- Describe your design idea
- Specify size & quantity
- We will provide a quote

Standardize your workplace to help eliminate waste and improve production.

12x18
55786

12x18
55787

12x18
55788

12x18
L703

12x18
L705

12x18
L779

18x12
55790

18x12
55792

18x12
55794

Lean Signs

SIZE	ITEM #
12" x 18"	60-1900-1218-(+style code)
18" x 12"	60-1900-1812-(+style code)
12" x 24"	60-1900-1224-(+style code)
18" x 24"	60-1900-1824-(+style code)
24" x 24"	60-1900-2424-(+style code)
24" x 36"	60-1900-2436-(+style code)

12x24 - L709

24x36
L780

24x36
L705

36x24
L745 **BEST SELLER**

24x24
55789

24x24
55791

24x24
L708

18x24
55785

18x24
55793

18x24
L705

36x24
L744 **BEST SELLER**

Lean Signs

Use Lean Signs to reinforce your Lean training to motivate and educate. Customize it! You can change the message and size to fit your needs.

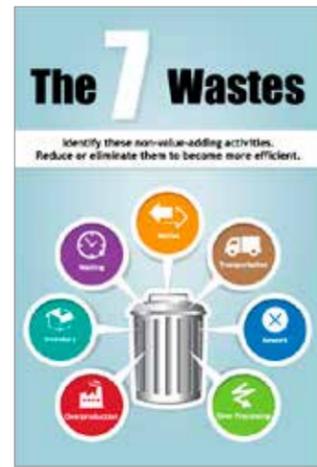
- Rigid plastic substrate
- Lightweight, yet rigid and durable

Lean Signs

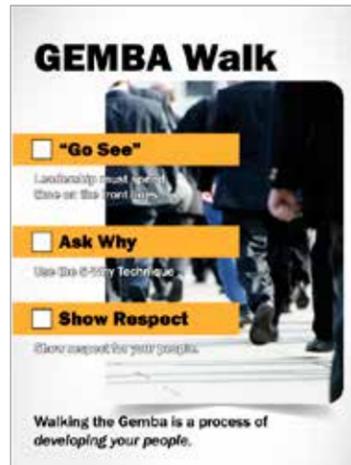
SIZE	ITEM #
12" x 18"	60-1900-1218-(+style code)
12" x 24"	60-1900-1224-(+style code)
18" x 24"	60-1900-1824-(+style code)
24" x 18"	60-1900-2418-(+style code)
24" x 24"	60-1900-2424-(+style code)
24" x 36"	60-1900-2436-(+style code)
36" x 24"	60-1900-3624-(+style code)



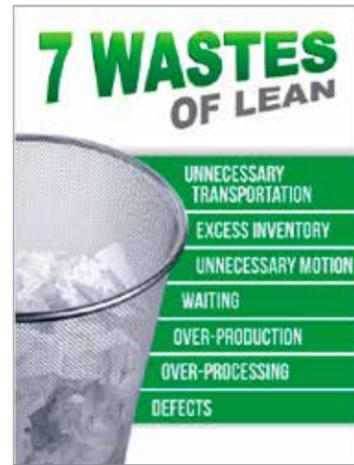
36" x 24" - L755



36" x 24" - L739



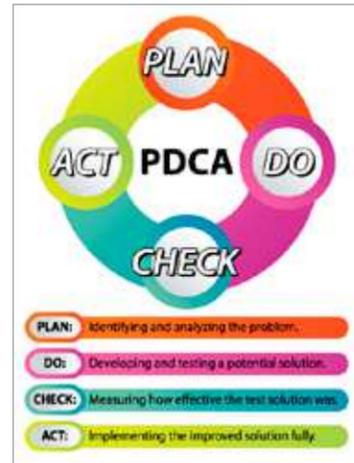
24" x 18" - L757



24" x 18" - L712



24" x 18" - L781



24" x 18" - L754

CUSTOMIZE IT

Contact us to create a sign with a customized message at no additional cost.

To Order Stock Options:

- Choose a size and style
- Specify quantity
- Place your order

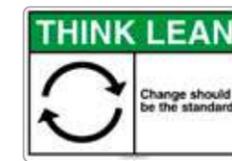
Call to Customize Your Sign:

- Describe your design idea
- Specify size & quantity
- We will provide a quote



24" x 36" - L738

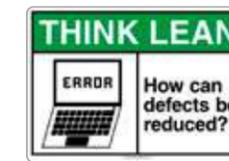
Lean Signs



L770



L771



L772



L773



L801



L802



L803



L804



L721

BEST SELLER



L806



L807

Quality Signs



L729



L730



L732



L731



L753



L733



L734



L735

CUSTOMIZE IT



Self-Adhesive Vinyl Decal

SIZE	ITEM #
7" x 10"	60-1600-0710-(+style code)
10" x 14"	60-1600-1014-(+style code)

Plastic

SIZE	ITEM #
7" x 10"	60-1900-0710-(+style code)
10" x 14"	60-1900-1014-(+style code)

Aluminum

SIZE	ITEM #
7" x 10"	60-1910-0710-(+style code)
10" x 14"	60-1910-1014-(+style code)

Custom Signs!

Call (877) 523-4088 to create a unique sign today!

HEADER OPTIONS



Choose your header

CAUTION

Describe your problem

YOUR TEXT HERE!

Add an icon for no additional cost!
(ANSI headers available upon request)

Safety Signs

Self-Adhesive Vinyl Decal

SIZE	ITEM #
7" x 10"	60-1600-0710-(+style code)
10" x 14"	60-1600-1014-(+style code)

Plastic

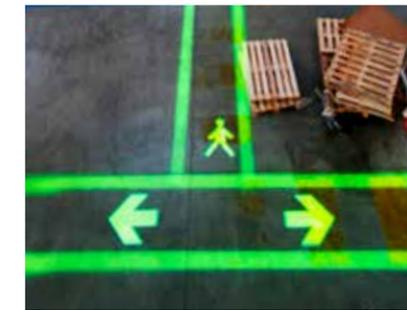
SIZE	ITEM #
7" x 10"	60-1900-0710-(+style code)
10" x 14"	60-1900-1014-(+style code)

Aluminum

SIZE	ITEM #
7" x 10"	60-1910-0710-(+style code)
10" x 14"	60-1910-1014-(+style code)



Foam Tool Organizer Systems



Virtual Safety Projectors



Tool Shadow Boards



KPI Boards



PPE Signs



5S & Lean Signs

CUSTOMIZE IT



Safety Signs



Floor Signs



Wayfinding Signs



Dry Erase Boards



Huddle Boards



Visual Whiteboard Overlays

Dry Erase Boards

Mobile Options Also Available

Our dry erase boards offer exceptional performance and durability. Designed for manufacturing, porcelain-on-steel surface will resist scratching, denting or staining. Use with Magnetic Dry Erase Board Overlays to track data, measure KPIs and communicate important information at the point of use.

Applications

- Key Performance Boards
- Hourly Production Boards
- Training Matrices
- Communication Boards



Framed, Magnetic Dry Erase Board



Don't forget to add a Printed Dry Erase Overlay to your dry erase board to engage employees and support continuous improvement programs.

Printed Dry Erase Boards & Overlays, p. 19

BEST SELLER

Framed, Magnetic

Exceptional dry erase performance and durability on a porcelain magnetic whiteboard. Ideal for industrial environments. Custom graphics can be printed directly to organize data.

Framed, Magnetic Dry Erase Boards

SIZE	ITEM #
24" x 36"	81-1939-2436-601
36" x 48"	81-1939-3648-601
48" x 48"	81-1939-4848-601
48" x 60"	81-1939-4860-601
48" x 72"	81-1939-4872-601
48" x 96"	81-1939-4896-601

Unframed, Magnetic

SCM (Steel Composite Material) will resist scratching, denting or staining. Magnetic Dry Erase Overlays can be used to create custom graphics to share data and communicate information easily.

Unframed, Magnetic Dry Erase Boards

SIZE	ITEM #
24" x 36"	15-1930-2436-601
36" x 48"	15-1930-3648-601
48" x 48"	15-1930-4848-601
48" x 60"	15-1930-4860-601
48" x 72"	15-1930-4872-601
48" x 84"	15-1930-4884-601
48" x 96"	15-1930-4896-601

BEST SELLER

Mobile Magnetic

- Double-sided or single-sided
- Heavy-duty, durable frame

SIZE	ITEM # DOUBLE-SIDED	ITEM # SINGLE-SIDED
36" x 30"	81-1911-3630-002	81-1911-3630-001
36" x 48"	81-1911-3648-002	81-1911-3648-001
48" x 48"	81-1911-4848-002	81-1911-4848-001
48" x 60"	81-1911-4860-002	81-1911-4860-001
48" x 72"	81-1911-4872-002	81-1911-4872-001
48" x 84"	81-1911-4884-002	81-1911-4884-001
48" x 96"	81-1911-4896-002	81-1911-4896-001



Printed Dry Erase Boards and Overlays

Improvement necessitates measuring performance against the standard. No more hand-made graphics! Printed dry erase boards and overlays assist the team with problem solving and comparing your goals to actual performance.

Simply contact us, and our design team will create a design to meet specific needs.



Material Options

Magnetic Dry Erase Boards

Magnetic, frameless dry erase boards are durable .118" steel composite. Graphics are long lasting.

Non-Magnetic Dry Erase Boards

Non-magnetic, frameless dry erase boards are .118" acrylic, which offers excellent clarity, durability and can be used as a dry erase surface.

Dry Erase Board Overlays – Magnetic and Non-Magnetic

- Magnetic or non-magnetic
- Printed on a thin, durable acrylic sheet with a frame that attaches to a dry erase board
- Graphics are printed on the backside to eliminate fading



Create scoreboards that drive daily huddle meetings. Color code information to quickly locate important data.

How to Order Dry Erase Boards & Overlays

1. Select a style code
2. Select a material code
3. Apply the codes to the item table

Call to order a custom printed design at no additional cost.

SIZE	ITEM #
24" x 24"	60-(+material code)-2424-(+style code)
24" x 36"	60-(+material code)-2436-(+style code)
36" x 24"	60-(+material code)-36x24-(+style code)
36" x 48"	60-(+material code)-3648-(+style code)
48" x 36"	60-(+material code)-4836-(+style code)
48" x 48"	60-(+material code)-4848-(+style code)
48" x 72"	60-(+material code)-4872-(+style code)



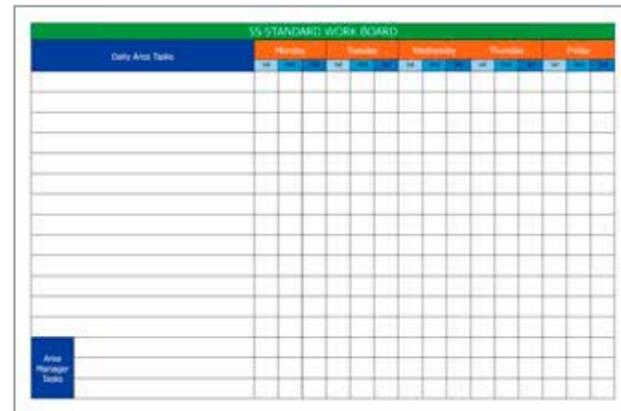
CUSTOMIZE IT

Material Codes

- 1913 - Magnetic Dry Erase Overlay
- 1914 - Non-Magnetic Dry Erase Overlay
- 1912 - Acrylic Dry Erase Board
- 1930 - Magnetic Dry Erase Board



5S Audit Results, 24" x 36"
Style Code: 052



5S Standard Work, 24" x 36"
Style Code: 053



5S Red Tag Out of Service Items, 24" x 36"
Style Code: 55798



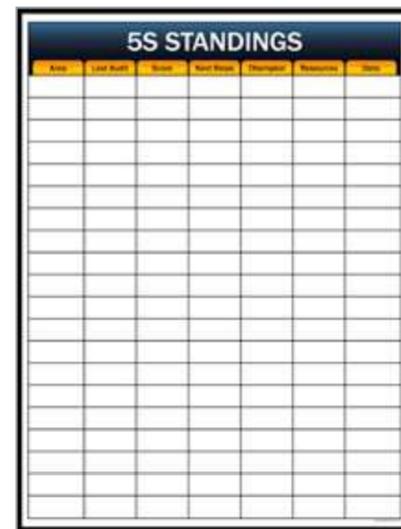
5S Red Tag Action Board, 24" x 36"
Style Code: 55799



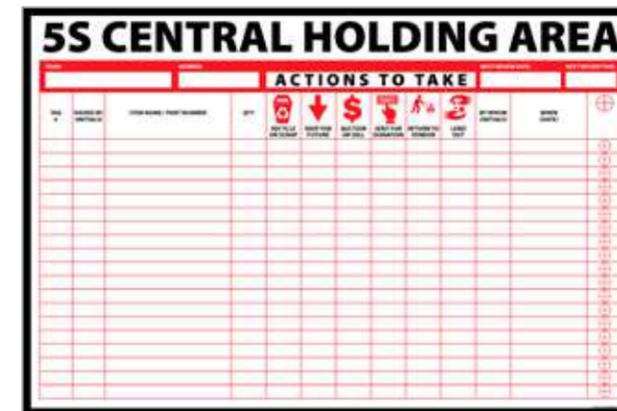
Gemba Walk, 48" x 36"
Style Code: 003



5S Communication Board, 48" x 36"
Style Code: 097



5S Standings, 48" x 36"
Style Code: 046



5S Central Holding Area, 24" x 36"
Style Code: 55797

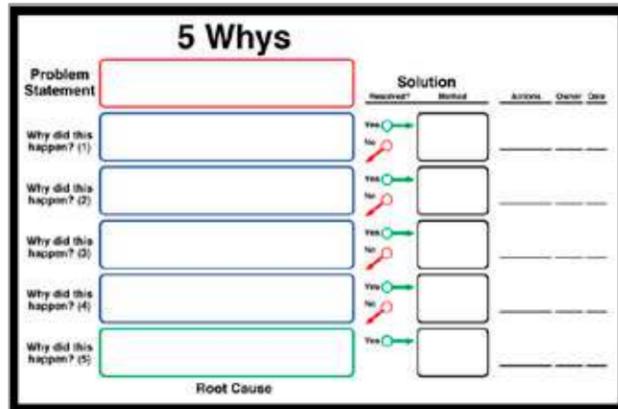


5S Checklist, 24" x 36"
Style Code: 098

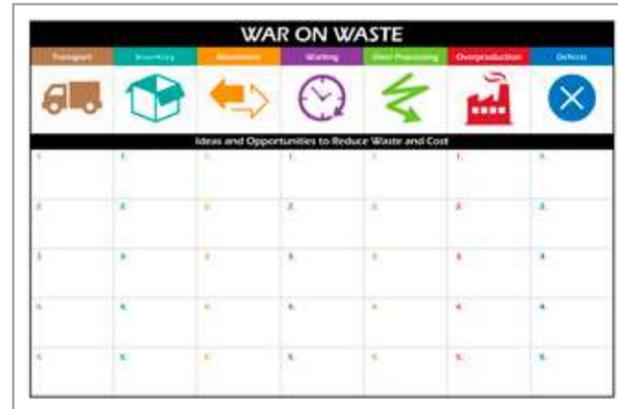
SIZE	ITEM #
24" x 36"	60-(+material code)-2436-(+style code)
48" x 36"	60-(+material code)-4836-(+style code)

Material Codes
 1913 - Magnetic Dry Erase Overlay
 1914 - Non-Magnetic Dry Erase Overlay
 1912 - Acrylic Dry Erase Board
 1930 - Magnetic Dry Erase Board

CUSTOMIZE IT



5 Whys, 24" x 36"
Style Code: 004



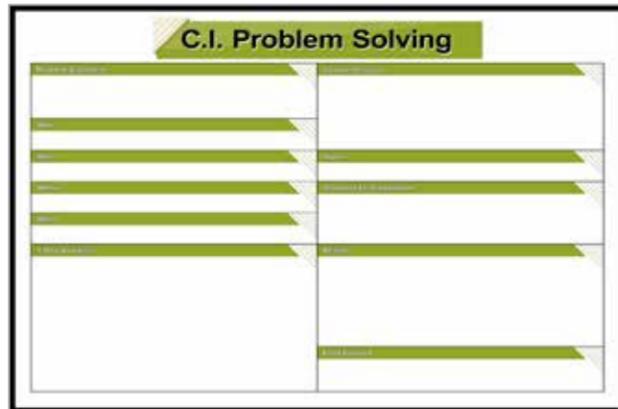
War on Waste, 24" x 36"
Style Code: 058



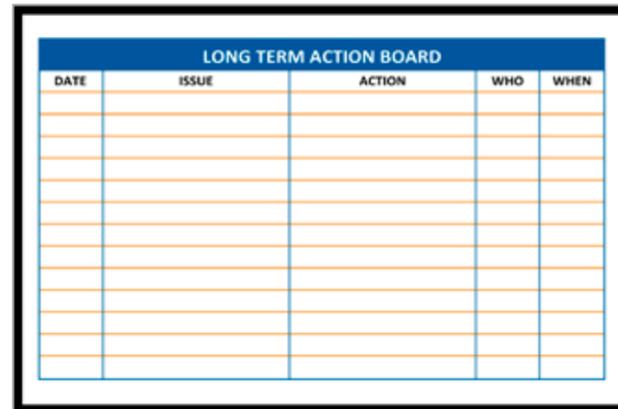
Planner Calendar, 24" x 36"
Style Code: 109



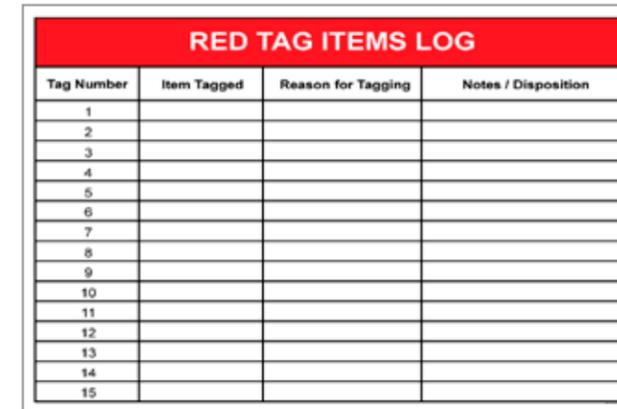
Gemba Questions, 24" x 36"
Style Code: 100



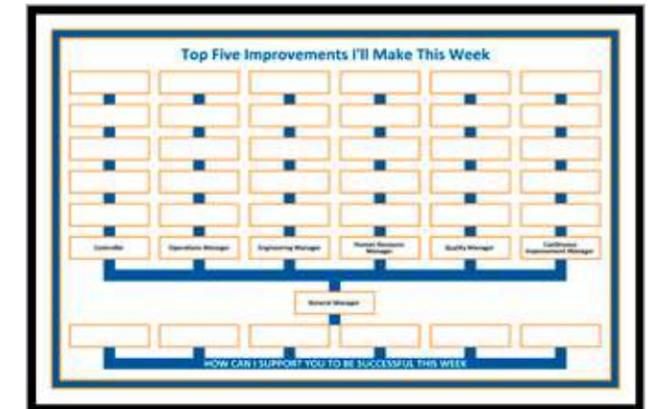
CI Problem Solving, 24" x 36"
Style Code: 043



Long Term Action Board, 24" x 36"
Style Code: 044



Red Tag Items Log, 24" x 36"
Style Code: 001



Improvements, 24" x 36"
Style Code: 039

SIZE	ITEM #
24" x 36"	60-(+material code)-2436-(+style code)

- Material Codes**
- 1913 - Magnetic Dry Erase Overlay
 - 1914 - Non-Magnetic Dry Erase Overlay
 - 1912 - Acrylic Dry Erase Board
 - 1930 - Magnetic Dry Erase Board

CUSTOMIZE IT

5S Score Card, 36" x 48"
Style Code: 002

Waste Removal, 36" x 48"
Style Code: 006

Skills Training Matrix, 36" x 48"
Style Code: 007

Kaizen Action Plan, 36" x 48"
Style Code: 008

Patient Comfort, 36" x 24"
Style Code: HC211

Calendar + Notes, 36" x 24"
Style Code: HC203

5S Audit Findings, 36" x 24"
Style Code: 047

World Class Quality, 48" x 36"
Style Code: 013

Press Shift Log, 48" x 36"
Style Code: 025

5 Why, 48" x 36"
Style Code: 027

SIZE	ITEM #
36" x 24"	60-(+material code)-36x24-(+style code)
36" x 48"	60-(+material code)-3648-(+style code)
48" x 36"	60-(+material code)-4836-(+style code)

Material Codes
1913 - Magnetic Dry Erase Overlay
1914 - Non-Magnetic Dry Erase Overlay
1912 - Acrylic Dry Erase Board
1930 - Magnetic Dry Erase Board

CUSTOMIZE IT

Kaizen Timeline, 36" x 48"
Style Code: 009

Kaizen Checklist, 36" x 48"
Style Code: 010

Leader Standard Work, 36" x 48"
Style Code: 015

Kaizen Improvement Project, 36" x 48"
Style Code: 018

A3 Problem Solving Red, 36" x 48"
Style Code: 011

5 Whys - Blue, 36" x 48"
Style Code: 022

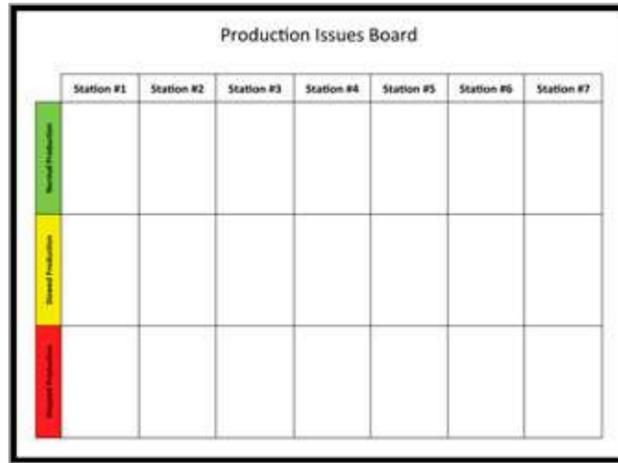
Fishbone Diagram, 36" x 48"
Style Code: 019

5 Whys - Orange, 36" x 48"
Style Code: 021

SIZE	ITEM #
36" x 48"	60-(+material code)-3648-(+style code)

Material Codes
 1913 - Magnetic Dry Erase Overlay
 1914 - Non-Magnetic Dry Erase Overlay
 1912 - Acrylic Dry Erase Board
 1930 - Magnetic Dry Erase Board

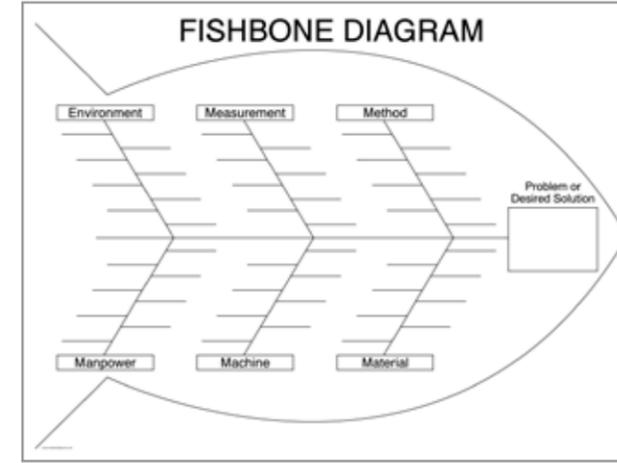
CUSTOMIZE IT



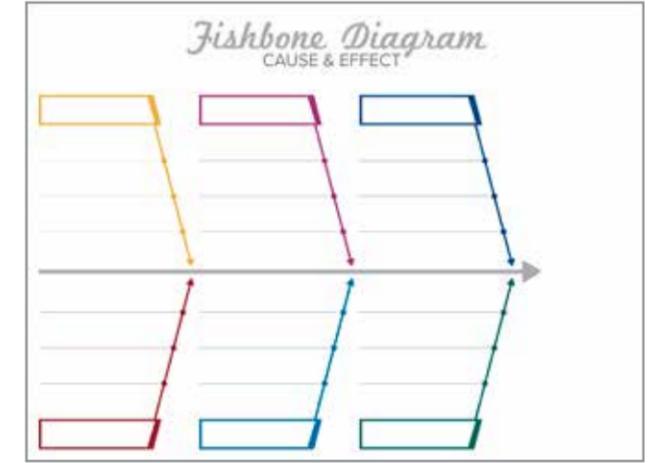
Production Issues, 36" x 48"
Style Code: 045



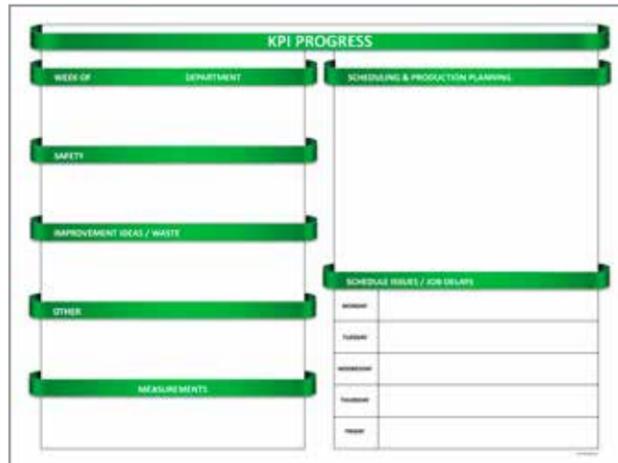
CI Suggestions, 36" x 48"
Style Code: 049



Fishbone Diagram, 36" x 48"
Style Code: 074



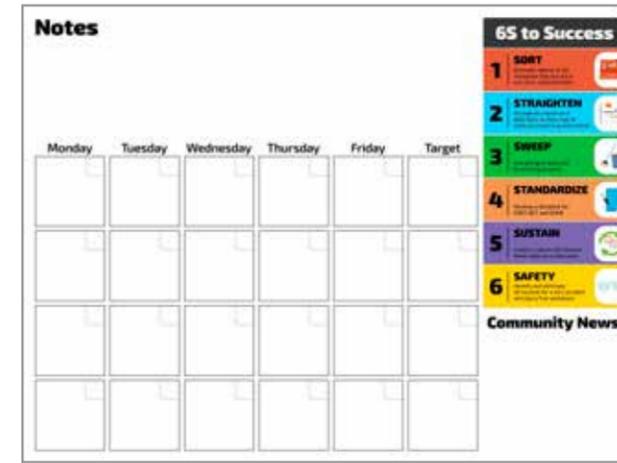
Fishbone - Jewel Tone, 36" x 48"
Style Code: 075



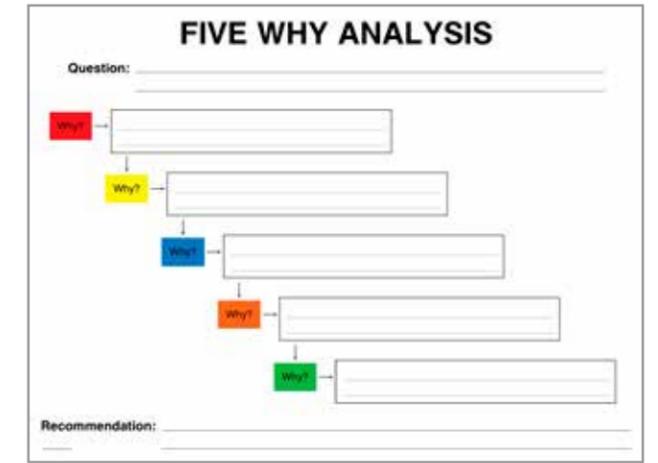
KPI Progress, 36" x 48"
Style Code: 056



8 Wastes Checklist, 36" x 48"
Style Code: 057



Calendar, 6S Notes, 36" x 48"
Style Code: 067

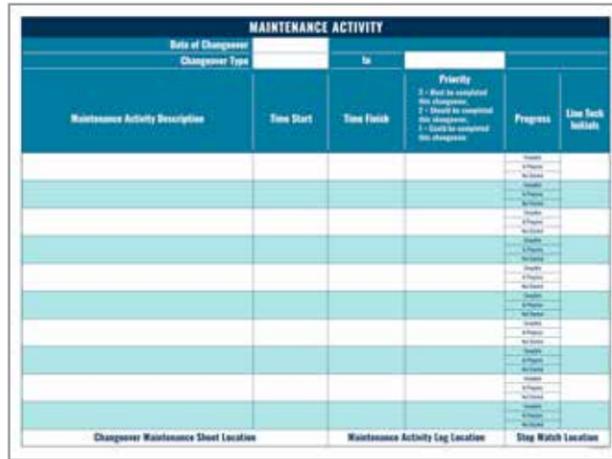


5 Whys - Boxes, 36" x 48"
Style Code: 068

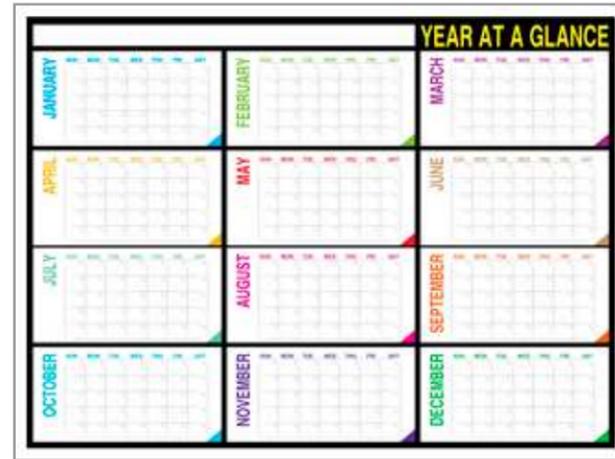
SIZE	ITEM #
36" x 48"	60-(+material code)-3648-(+style code)

Material Codes
 1913 - Magnetic Dry Erase Overlay
 1914 - Non-Magnetic Dry Erase Overlay
 1912 - Acrylic Dry Erase Board
 1930 - Magnetic Dry Erase Board

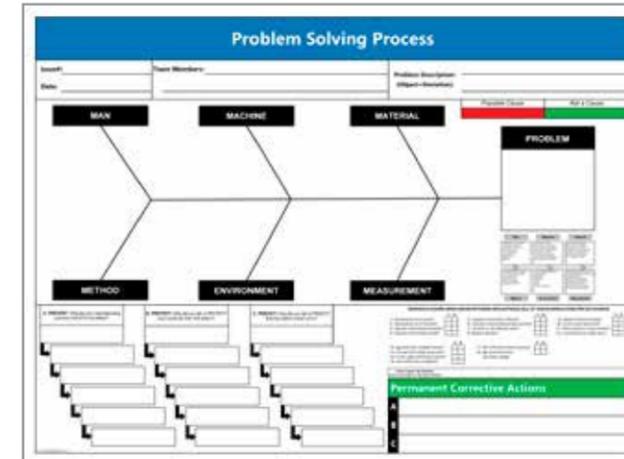
CUSTOMIZE IT



Maintenance Activity, 36" x 48"
Style Code: 103



Year at a Glance, 36" x 48"
Style Code: 110



Problem Solving Process, 36" x 48"
Style Code: 079

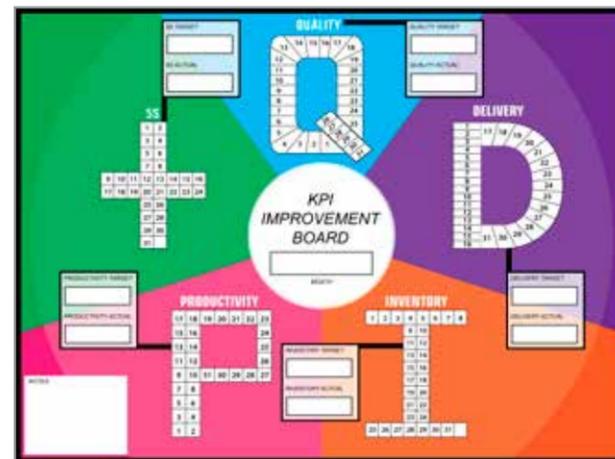
BEST SELLER



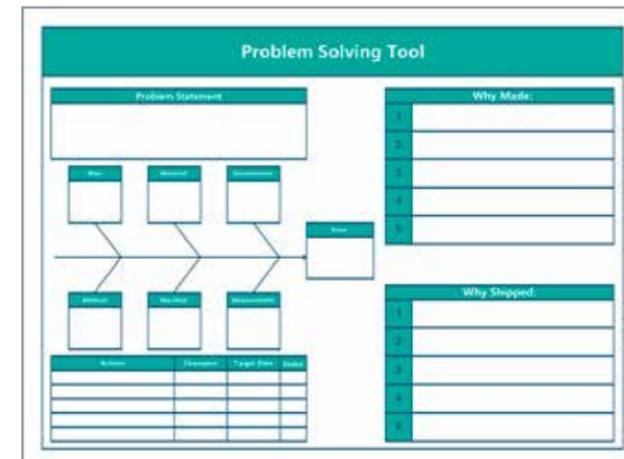
Identify - Evaluate - Control, 36" x 48"
Style Code: 080



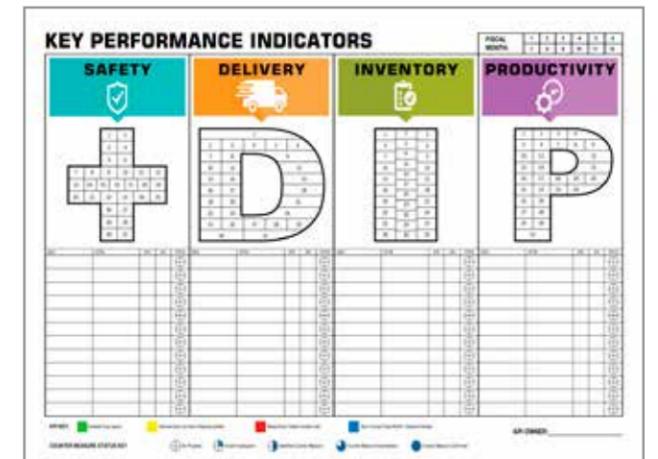
2023 Calendar, 36" x 48"
Style Code: 111



KPI Improvement Board, 36" x 48"
Style Code: 116



Problem Solving Tool, 36" x 48"
Style Code: 081

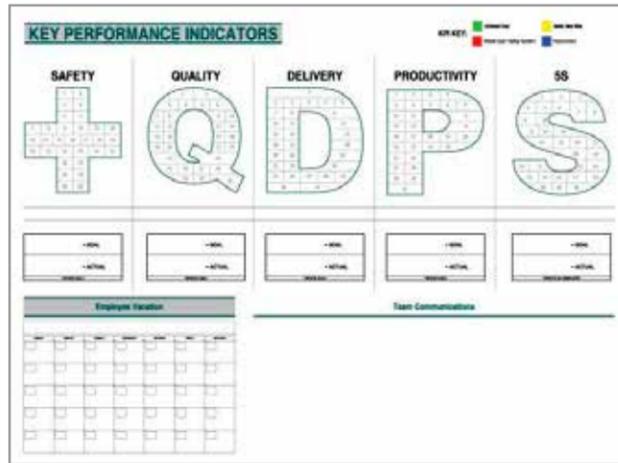


KPI Icons, 36" x 48"
Style Code: 083

SIZE	ITEM #
36" x 48"	60-(+material code)-3648-(+style code)

Material Codes
 1913 - Magnetic Dry Erase Overlay
 1914 - Non-Magnetic Dry Erase Overlay
 1912 - Acrylic Dry Erase Board
 1930 - Magnetic Dry Erase Board

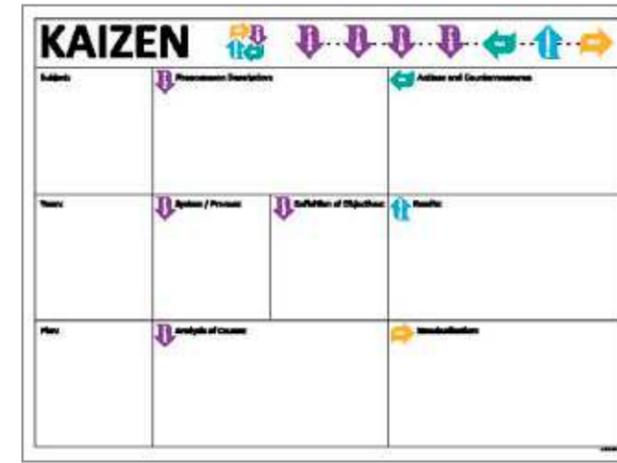
CUSTOMIZE IT



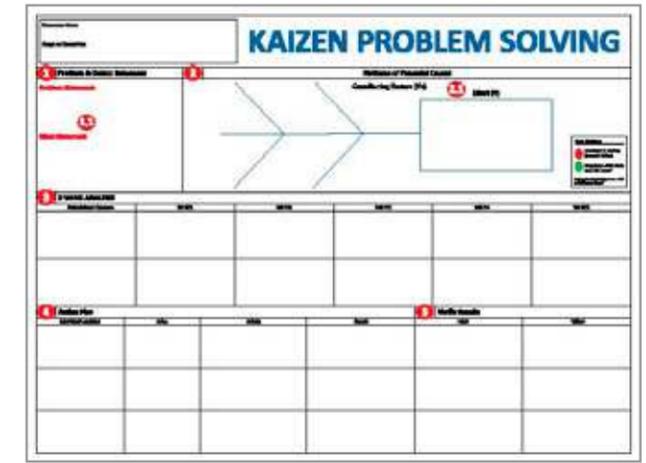
KPI Calendar, 36" x 48"
Style Code: 084



KPI Quality Dashboard, 36" x 48"
Style Code: 088



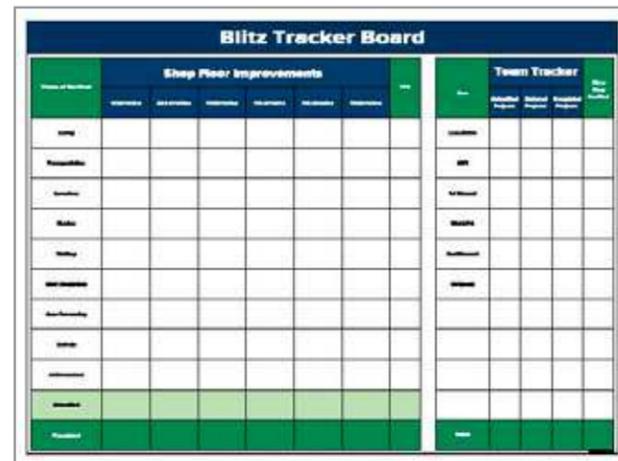
Kaizen PDCA, 36" x 48"
Style Code: 094



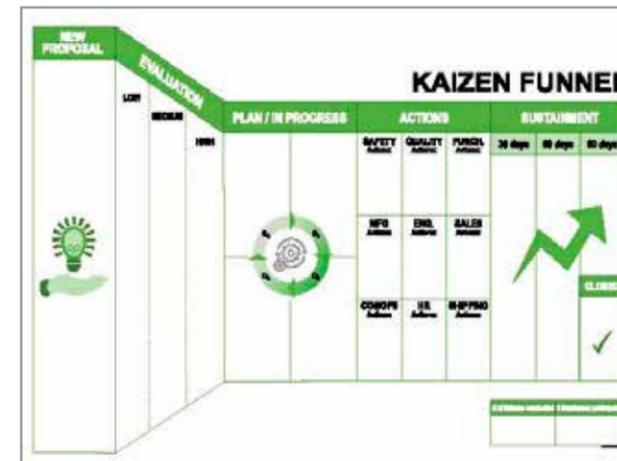
Kaizen Problem Solving, 36" x 48"
Style Code: 095



Kaizen Daily Task Tracker, 36" x 48"
Style Code: 092



Kaizen Daily Blitz Tracker, 36" x 48"
Style Code: 093



Kaizen Funnel, 36" x 48"
Style Code: 096

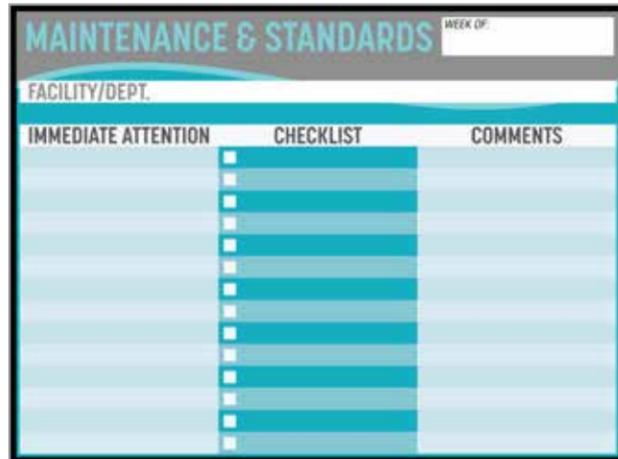


Leader Standard Work Board, 36" x 48"
Style Code: 102

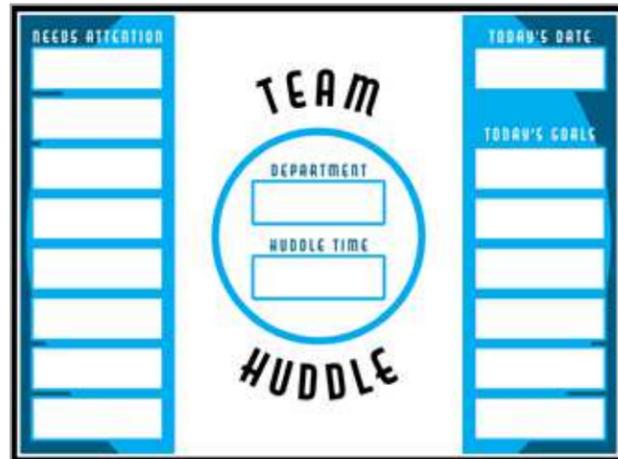
SIZE	ITEM #
36" x 48"	60-(+material code)-3648-(+style code)

Material Codes
 1913 - Magnetic Dry Erase Overlay
 1914 - Non-Magnetic Dry Erase Overlay
 1912 - Acrylic Dry Erase Board
 1930 - Magnetic Dry Erase Board

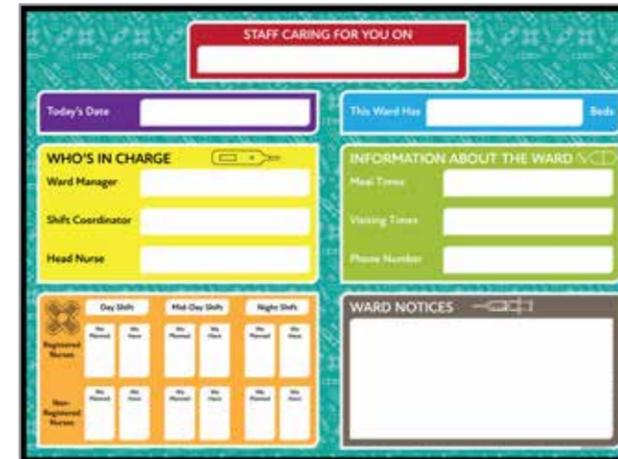
CUSTOMIZE IT



Maintenance & Standards, 36" x 48"
Style Code: HC208



Team Huddle, 36" x 48"
Style Code: HC213 **BEST SELLER**



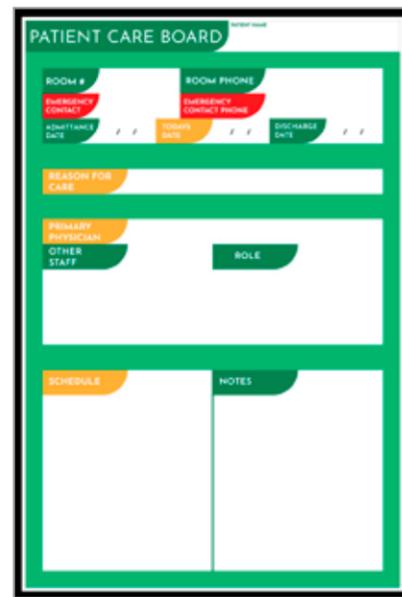
Staff Caring For You, 36" x 48"
Style Code: HC214



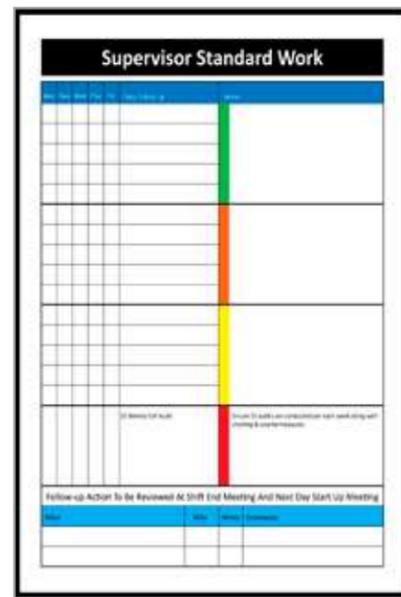
Equipment Check-Out, 36" x 48"
Style Code: PP433



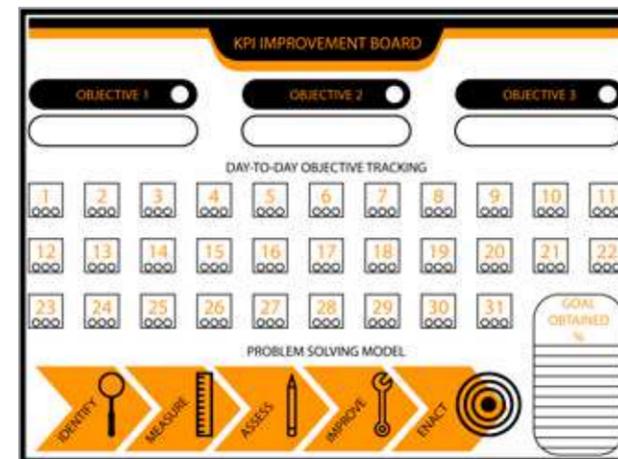
Manager Worksheet, 48" x 36"
Style Code: 036



Patient Care Board, 36" x 24"
Style Code: HC210



Supervisor Standard, 48" x 36"
Style Code: 051



KPI Improvement Board, 36" x 48"
Style Code: 118

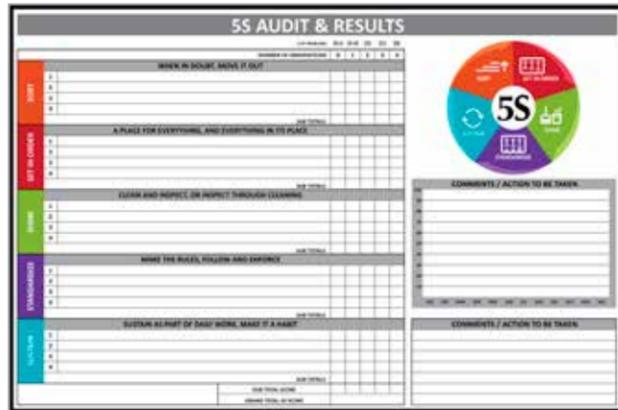


Cost Savings, 36" x 48"
Style Code: 063

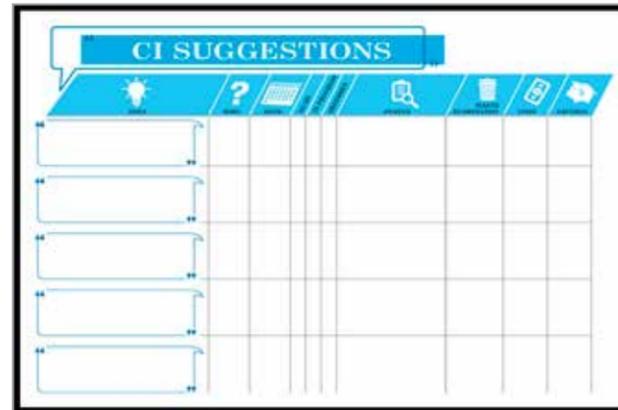
SIZE	ITEM #
36" x 48"	60-(+material code)-3648-(+style code)
36" x 24"	60-(+material code)-3624-(+style code)
48" x 36"	60-(+material code)-4836-(+style code)

Material Codes
1913 - Magnetic Dry Erase Overlay
1914 - Non-Magnetic Dry Erase Overlay
1912 - Acrylic Dry Erase Board
1930 - Magnetic Dry Erase Board

CUSTOMIZE IT



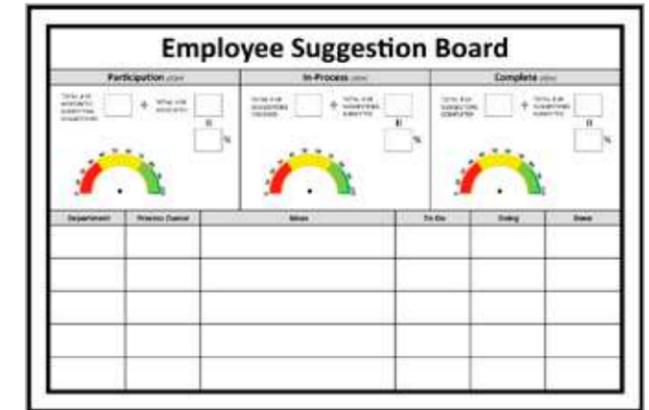
5S Audit Results, 48" x 72"
Style Code: 048



CI Suggestions, 48" x 72"
Style Code: 049



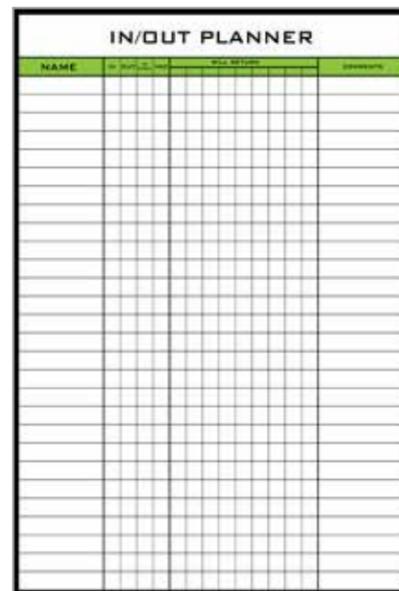
Production Status Board, 48" x 72"
Style Code: 029



Employee Suggestion Board, 48" x 72"
Style Code: 031



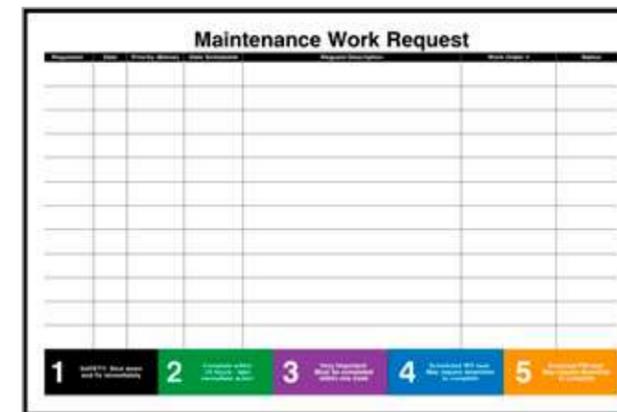
Gemba - Where Are We, 48" x 36"
Style Code: 104



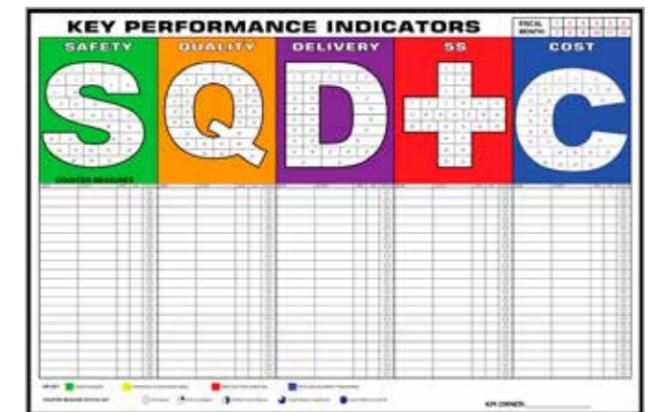
In/Out Planner, 48" x 36"
Style Code: 112



Welding Progress, 48" x 36"
Style Code: WD101



Maintenance Work Request, 48" x 72"
Style Code: 026



KPI - SQD+C, 48" x 72"
Style Code: 033



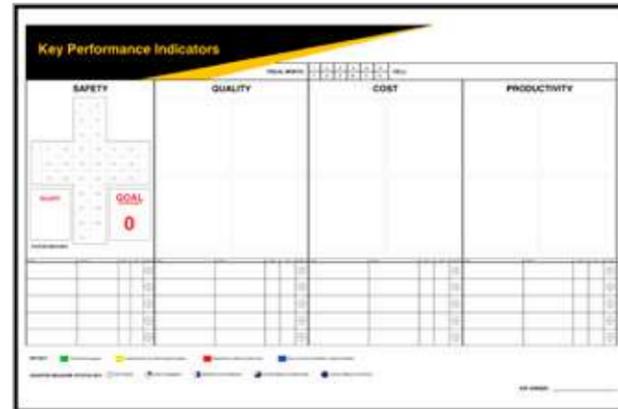
SIZE	ITEM #
48" x 36"	60-(+material code)-4836-(+style code)
48" x 72"	60-(+material code)-4872-(+style code)

Material Codes
 1913 - Magnetic Dry Erase Overlay
 1914 - Non-Magnetic Dry Erase Overlay
 1912 - Acrylic Dry Erase Board
 1930 - Magnetic Dry Erase Board

CUSTOMIZE IT



CI Board, 48" x 72"
Style Code: 034



KPI - SQCP, 48" x 72"
Style Code: 035



Daily Huddle, 48" x 72"
Style Code: 115



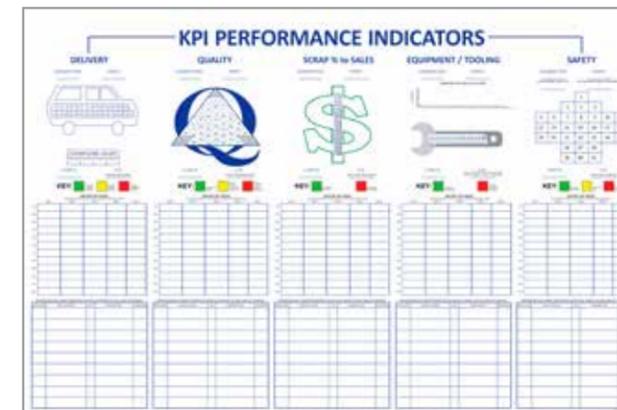
KPI SQDCP, 48" x 72"
Style Code: 117



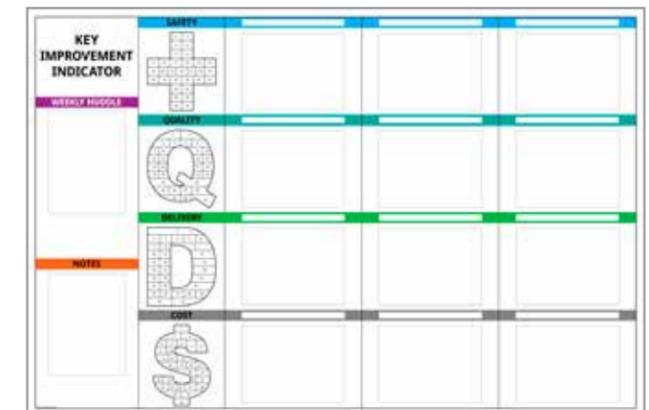
Future Board, 48" x 72"
Style Code: 037



Lean/CI, 48" x 72"
Style Code: 042



KPI Shapes, 48" x 72"
Style Code: 121

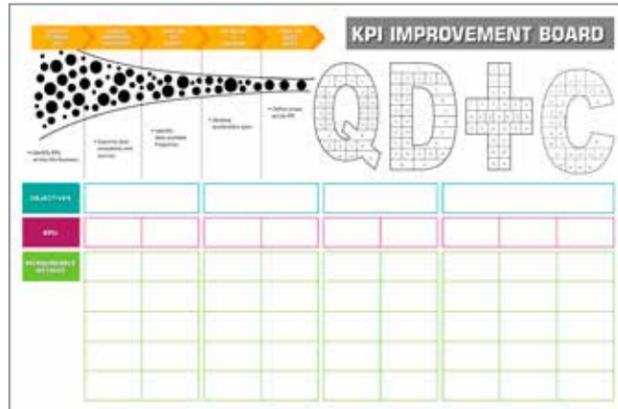


KPI, 48" x 72"
Style Code: 123

SIZE	ITEM #
48" x 72"	60-(+material code)-4872-(+style code)

Material Codes
 1913 - Magnetic Dry Erase Overlay
 1914 - Non-Magnetic Dry Erase Overlay
 1912 - Acrylic Dry Erase Board
 1930 - Magnetic Dry Erase Board

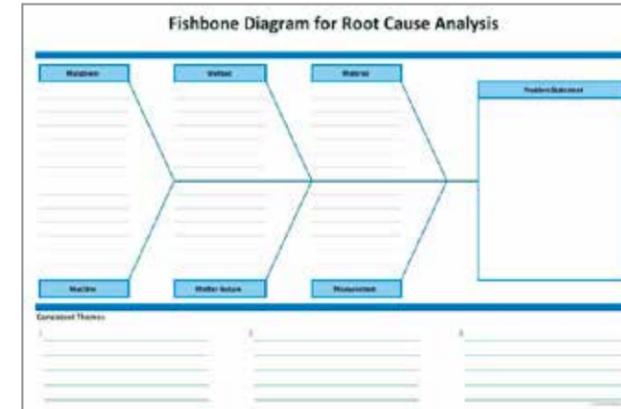
CUSTOMIZE IT



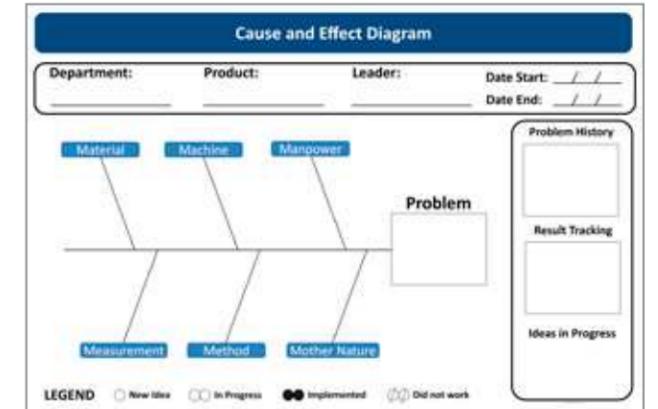
KPI Plan, 48" x 72"
Style Code: 055



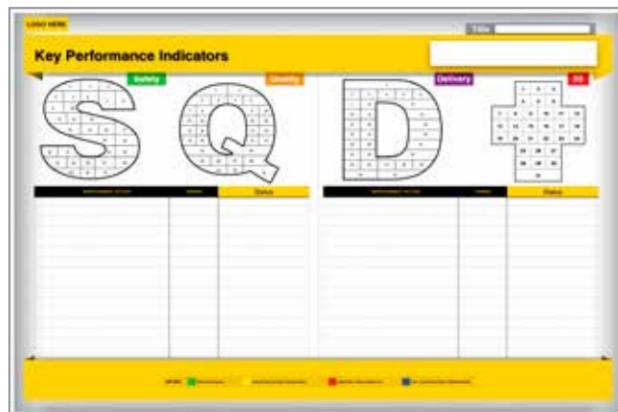
Dept. Employee Suggestion, 48" x 72"
Style Code: 064



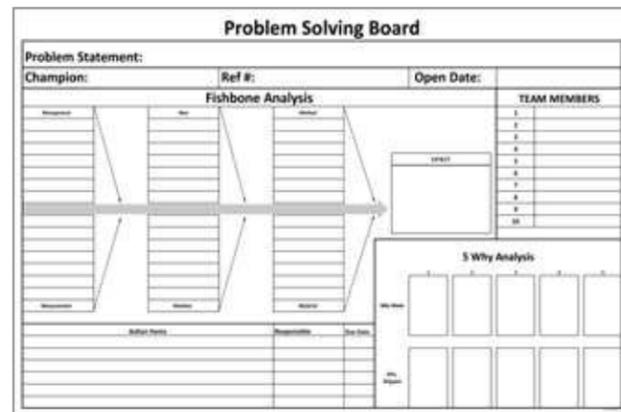
Fishbone - Root Cause, 48" x 72"
Style Code: 077



Fishbone - Cause & Effect, 48" x 72"
Style Code: 072



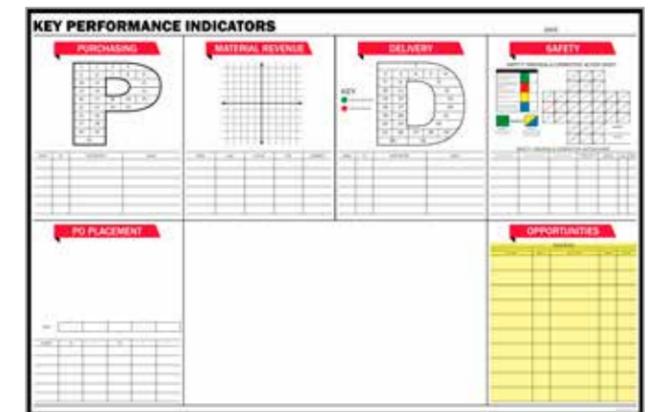
KPI - SQD55, 48" x 72"
Style Code: 066



Problem Solving - Fishbone & 5 Why, 48" x 72"
Style Code: 071



Problem Solving Summary, 48" x 72"
Style Code: 078

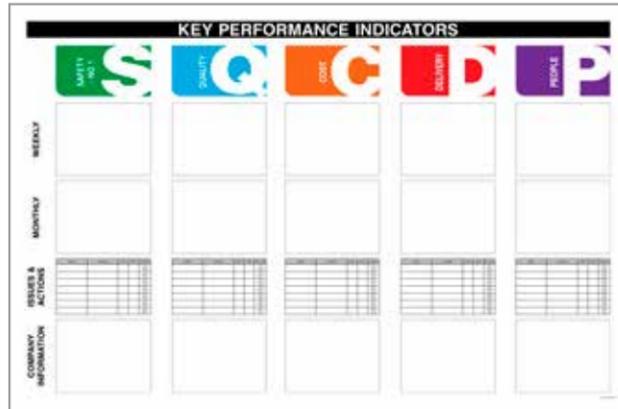


KPI Grid Sections, 48" x 72"
Style Code: 086

SIZE	ITEM #
48" x 72"	60-(+material code)-4872-(+style code)

Material Codes
 1913 - Magnetic Dry Erase Overlay
 1914 - Non-Magnetic Dry Erase Overlay
 1912 - Acrylic Dry Erase Board
 1930 - Magnetic Dry Erase Board

CUSTOMIZE IT



KPI Boxes, 48" x 72"
Style Code: 089



Gemba Weekly Tracking, 48" x 72"
Style Code: 059



5S to Success, 48" x 72"
Style Code: 099



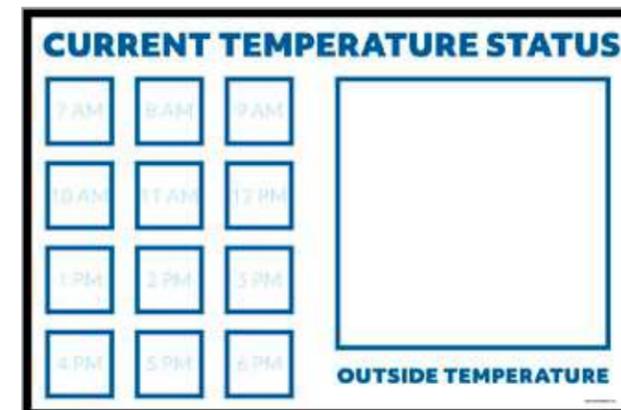
Production Calendar, 48" x 72"
Style Code: 114



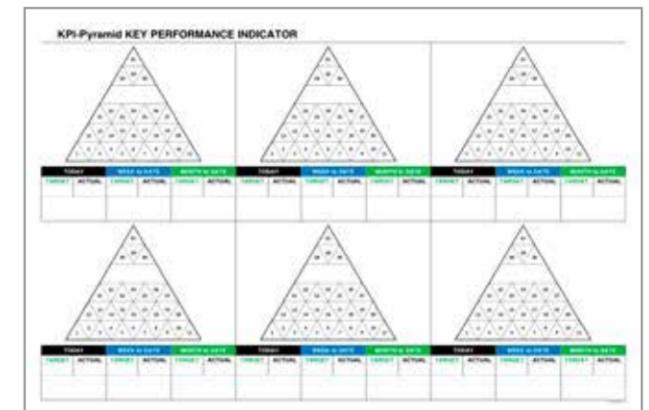
Gemba Board, 48" x 72"
Style Code: 101



Leadership Gemba, 48" x 72"
Style Code: 105



Current Temperature Status, 24" x 36"
Style Code: ST105



KPI Pyramids, 48" x 72"
Style Code: 120

SIZE	ITEM #
48" x 72"	60-(+material code)-4872-(+style code)

Material Codes
 1913 - Magnetic Dry Erase Overlay
 1914 - Non-Magnetic Dry Erase Overlay
 1912 - Acrylic Dry Erase Board
 1930 - Magnetic Dry Erase Board

CUSTOMIZE IT

Document Holders

Display information at the point of use while protecting your documents.

Document holders are ideal for color-coding and emphasizing critical information at a glance. Changing documents is easy with the oversized dimensions.



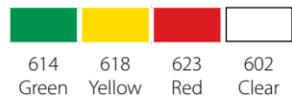
Document Holders

- Two 1" x 8" velcro, magnet or foam adhesive strips on the back
- Hold 8.5" x 11" or 11" x 17" documents
- Open on the 11" x 17" side so that documents can be easily changed
- Front: 8 gauge clear vinyl
- Back: 12 gauge vinyl
- Outside dimensions: 10" x 13" or 17.5" x 11.5"
- Super Neodymium Magnets are required if applying to magnetic dry erase board overlays



SIZE	ITEM #
8.5" x 11"	50-(+style code)-1013-(+color code)
11" x 17"	50-(+style code)-1117-(+color code)

Document Holder Color Options:



Document Holder Style Codes:

1224 Magnetic	1225 Velcro	1226 Foam Adhesive
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Adhesive Document Holders

Display information at the point of use while protecting your documents.

- 8 gauge high quality crystal clear vinyl
- Opens on long side with 1/4" lip
- Permanent adhesive back that sticks to a flat surface
- Use this for ticket holders, calendars, announcements and more



SIZE	ITEM #
8.5" x 11"	50-1222-8511-602
11" x 17"	50-1222-1117-602

Acrylic Document Holders

Acrylic Document Holders are designed to protect and organize your information at the point of use. They can be used for KPI data, 5S checklists, training matrices, audits and schedules.

- Material: .060" durable acrylic
- Color: clear
- Wall mount
- Orientation: portrait, landscape
- Top insert
- Outside dimensions portrait: 11.125" x 8.675" or 17.125" x 11.125"
- Outside dimensions landscape: 8.675" x 11.125" or 11.125" x 17.125"



BEST SELLER

SIZE	ITEM #
11" x 8.5" Portrait	50-1229-1185-602
8.5" x 11" Landscape	50-1229-8511-602
17" x 11" Portrait	50-1229-1711-602
11" x 17" Landscape	50-1229-1117-602

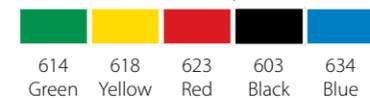
Magnetic Document Holders

- Material: .040" polycarbonate
- Color: black, green, yellow, red
- Magnetic
- Orientation: portrait, landscape
- Top insert
- Outside dimensions portrait: 12.375" x 8.375"
- Outside dimensions landscape: 10" x 11.875"



SIZE	ITEM #
11" x 8.5" Portrait	50-1228-1185-(+color code)
8.5" x 11" Landscape	50-1228-8511-(+color code)
11" x 17" Portrait	50-1228-1117-(+color code)
17" x 11" Landscape	50-1228-1711-(+color code)

Document Holder Color Options:



Magnets

Use to color-code information

Made from the highest grade of ceramic magnetic material available and provides unbeatable pull strength. They can be used to color-code information and quickly identify critical indicators. Easily communicate normal and abnormal data simply by utilizing color.

Ceramic Block Magnets

- 3/4" x 1": Holds 0 sheets of paper
- 7/8" x 1-7/8": Holds 10 sheets of paper



SIZE	ITEM #
3/4" x 1" (10 pcs)	50-1260-3401-(+color code)
3/8" x 7/8" x 1 7/8" (2 pcs)	50-1260-7802-(+color code)

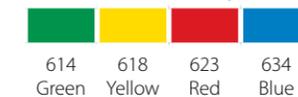
Ceramic Disc Magnets

- 1" Disc: Holds 2 sheets of paper
- 3/4" Disc: Holds 1 sheet of paper



SIZE	ITEM #
3/4" dia. x 3/16" thick (8 pcs)	50-1260-0034-(+color code)
1" dia. x 5/32" thick (6 pcs)	50-1260-0001-(+color code)

Ceramic Block & Disc Magnet Color Options:



Super Neodymium Magnets

Super Neodymium Magnets are made of the most powerful magnet material in the world! Available with .030" thick acrylic foam adhesive. Ideal for attaching acrylic document holders to our pre-printed dry erase overlays.

BEST SELLER



SIZE	ITEM #
.5" dia x .06" thick, Adhesive (8 pcs)	50-1260-5006-1260
.47" dia x .11" thick (6 pcs)	50-1260-4711-1260



Powerful Push Pin Magnets

Push pin shaped magnets hold notes, schedules and reminders. Use on magnetic white boards, bulletin boards, refrigerators, lockers and more.

- Powerful neodymium magnets
- 10 pieces per package
- 2 each of red, yellow, green, blue and purple



SIZE	ITEM #
3/8" x 5/8"	50-1260-3858-000

Large Magnetic Clips

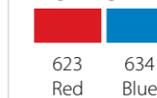
Post notes, organize wiring and computer cables, hang decorations and more! Strong plastic clip. Features silicone grip for easy and precise positioning. Each clip is 3 1/2" long.

- Red, yellow or green (2 pcs)
- Powerful neodymium magnet



SIZE	ITEM #
3 1/2"	50-1260-0312-(+color code)

Large Magnetic Clips Color Options:



Three Ring Magnetic Binder

Display documents directly at the point of use with hanging three ring magnetic binders to provide effective display of work instructions and other visual control data. Attach with Super Neodymium Magnets providing superior holding strength.

SIZE	ITEM #
Magnetic 3-Ring Binder, 1" Chrome	50-1263-01RB-633
Magnetic 3-Ring Binder, 2" Chrome	50-1263-02RB-633

A place for everything and everything in its place.

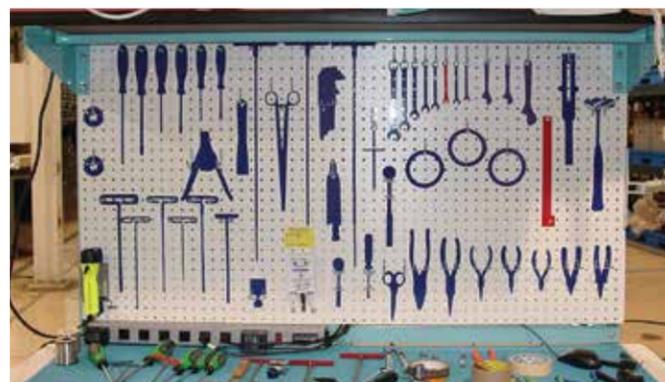
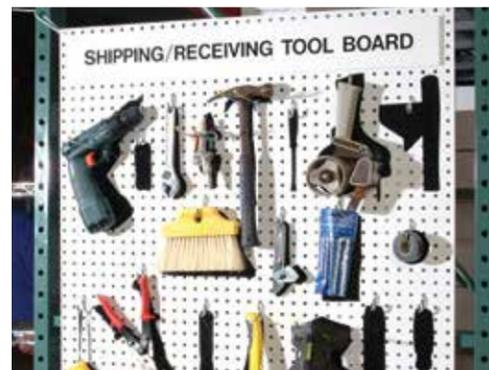
Tool Shadow Boards— Make Your Own Shadows

Shadow-Mark® sets the standard for a well-managed workplace.

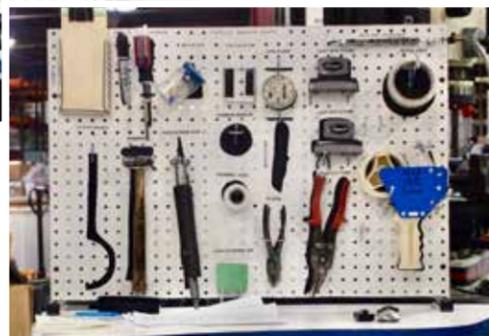
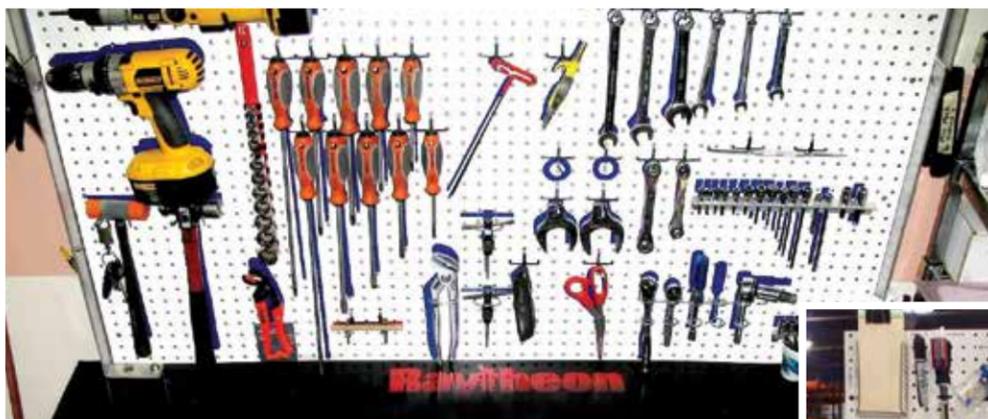
Use Shadow-Mark to put an end to misplaced tools and other items in your workplace. Trace each item onto the back of Shadow-Mark, and cut out the traced shapes using scissors. Remove the paper backing, and place the shadow in the designated location. You will have a professional looking shadow board that supports 5S, Lean initiatives and overall workplace organization.

Shadow-Mark is great for quality inspection processes, setup and process changeover, cleaning stations, medical instrument setup, break rooms, offices, mail rooms, maintenance areas and more.

- Apply on glass, metal, plastic, desktops and pegboard
- Quickly identify missing items
- Sustain workplace organization
- Not just limited to tools
- Color code everything



■ Pre-Cut Vinyl Shadows, see p. 56



Shadow-Mark Tape

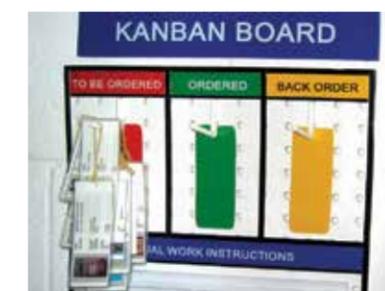
BEST SELLER

Shadow-Mark Tape

LENGTH	ITEM #
12" x 15'	30-400-1215-(+color code)

Shadow-Mark Color Options:

614 Green	601 White	608 Blue	623 Red	628 Orange	603 Black



Shadow-Mark is easy to use!



Step 1
TRACE the item on the back of Shadow-Mark.



Step 2
CUT it out, and peel off the backing.



Step 3
PLACE it, and you're done!

CUSTOMIZE IT

Color-Coded Cleaning Tools

Create Order!

Color-coded cleaning tools create discipline and order in your workplace.

- Eliminate searching
- Reduce cross-contamination
- Establish standard work
- Reduce replacement costs for missing tools



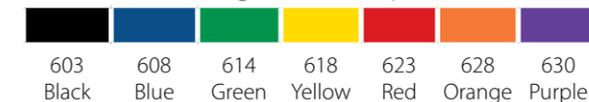
For information about Shadow-Mark, see p.49

Color-Coded Cleaning Tools

ITEM #	DESCRIPTION
	Angle Broom 11.4" (Handle sold separately) Black, Blue, Green, Yellow, Red, Orange, Purple 82-1101-114BR-(+color code)
	Broom, Push, Stiff, 16.5" (Handle sold separately) Black, Blue, Green, Yellow, Red 82-1101-165BR-(+color code)
	Broom, Push, Stiff, 24.4" (Handle sold separately) Black, Blue, Green, Yellow 82-1101-244BR-(+color code)
	Fiber Glass Handle, 50" Black, Blue, Green, Yellow, Red 82-1102-50HD-(+color code)
	Fiber Glass Handle, 59.4" Black, Blue, Green, Yellow, Red, Orange, Purple 82-1102-594HD-(+color code)
	Dust Pan, 11.5" Black, Blue, Green, Yellow, Red, Purple 82-1104-11DP-(+color code)
	Lobby Dust Pan, 12" Black 82-1104-12LP-603
	Lobby Dust Pan & Broom, 15" Black, Blue, Green, Yellow, Red, Orange 82-1104-15LP-(+color code)
	Floor Scraper, 8" (Handle sold separately) Silver 25-1010-08SC

ITEM #	DESCRIPTION
	Hand Duster, 30"-42" Telescoping Handle Black 82-1108-30HD-603
	Bench Brush, Soft, 13" Black, Blue, Green, Yellow, Red, Orange 82-1107-13BB-(+color code)
	Squeegee, 23.6" (Handle sold separately) Black, Blue, Green, Yellow, Red, Orange, White 82-1101-236SQ-(+color code)
	Mop Bucket with Side Press Ringer, 26 qt. Blue, Green, Yellow, Red 82-1100-26QT-(+color code)
	Wet Mop Handle, 60" Black, Blue, Green, Yellow, Red, Orange 82-1100-60HD-(+color code)
	Dust Mop Frame 5" wide x 24", 36" or 48" long (Handle sold separately) Black 24" 82-1100-24FR-633 36" 82-1100-36FR-633 48" 82-1100-48FR-633
	Dust Mop Handle, 60" Black, Blue, Green, Yellow, Red, Orange, Purple 82-1100-60DM-(+color code)
	Caution Wet Floor Sign, 11"x25" Yellow 82-1103-1125-C434

Color-Coded Cleaning Tools Color Options:





Pegboard and Pegboard Accessories

Pegboard

DESCRIPTION	ITEM #
24" x 36" White Polypropylene 1/4" Thick	15-1905-2436-601
24" x 48" White Polypropylene 1/4" Thick, 2 pcs.	15-1905-2448-601
48" x 48" White Polypropylene 1/4" Thick	15-1905-4848-601
48" x 96" White Polypropylene 1/4" Thick	15-1905-4896-601

Pegboard Accessories

DESCRIPTION	ITEM #
2.5" Single Rod 30° Bend, 10 ct.	50-1300-2530-100
2.5" Single Rod 30° Bend, 1 ct.	50-1300-2530-100S
2.875"L and 1.75" ID U-Shape, 5 ct.	50-1300-278U-100
2.875"L and 1.75" ID U-Shape, 1 ct.	50-1300-278U-100S
3.75"L and 3 3/32" ID Curved, 10 ct.	50-1300-334C-100
3.75"L and 3 3/32" ID Curved, 1 ct.	50-1300-334C-100S
3.75"L and 2" ID Pliers Holder, 10 ct.	50-1300-3402-100
3.75"L and 2" ID Pliers Holder, 1 ct.	50-1300-3402-100S
5.75" Double Rod 80° Bend, 10 ct.	50-1300-0534-100
5.75" Double Rod 80° Bend, 1 ct.	50-1300-0534-100S
6" Single Rod 30° Bend, 10 ct.	50-1300-0630-100
6" Single Rod 30° Bend, 1 ct.	50-1300-0630-100S
8.25" Double Rod 80° Bend, 5 ct.	50-1300-0814-100
8.25" Double Rod 80° Bend, 1 ct.	50-1300-0814-100S
8.125"W Multi-Prong Tool Holder, 5 ct.	50-1300-0818-100
8.125"W Multi-Prong Tool Holder, 1 ct.	50-1300-0818-100S
8" Single Rod 30° Bend, 5 ct.	50-1300-0830-100
8" Single Rod 30° Bend, 1 ct.	50-1300-0830-100S
2.75" Double Rod 80° Bend, 10 ct.	50-1300-0234-100
2.75" Double Rod 80° Bend, 1 ct.	50-1300-0234-100S
2.25"L and 2" ID Curved, 10 ct.	50-1300-0214C-100
2.25"L and 2" ID Curved, 1 ct.	50-1300-0214C-100S
1.125" Single Rod 90° Degree Bend, 10 ct.	50-1300-1189-100
1.125" Single Rod 90° Degree Bend, 1 ct.	50-1300-1189-100S

BEST SELLER

Pegboard Accessories (continued)

DESCRIPTION	ITEM #
0.5" - 1" Standard Spring Clip, 10 ct.	50-1300-1201-100
0.5" - 1" Standard Spring Clip, 1 ct.	50-1300-1201-100S
1" Single Rod 30° Degree Bend, 10 ct.	50-1300-1316-100
1" Single Rod 30° Degree Bend, 1 ct.	50-1300-1316-100S
0.25" - 0.5" Extended Spring Clip, 10 ct.	50-1300-1412-100
0.25" - 0.5" Extended Spring Clip, 1 ct.	50-1300-1412-100S
DuraHook Bin Clip, 5 ct.	50-1300-15275-100
DuraHook Bin Clip, 1 ct.	50-1300-15275-100S
2.75" Single Rod 90° Degree Bend, 10 ct.	50-1300-2349-100
2.75" Single Rod 90° Degree Bend, 1 ct.	50-1300-2349-100S
0.75" - 1.25" Extended Spring Clip, 10 ct.	50-1300-3414-100
0.75" - 1.25" Extended Spring Clip, 1 ct.	50-1300-3414-100S
0.75" ID Double Ring Tool Holder, 10 ct.	50-1300-178R-100
0.75" ID Double Ring Tool Holder, 1 ct.	50-1300-178R-100S
9"W Multi-Ring Tool Holder	50-1300-0934-100
Broom Holder, 2.5" x 1.5"	50-1301-2515-100
Metal Shelf, 12"W x 6"D	50-1300-1207-100
Metal Shelf, 6"W x 6"D	50-1300-0606-100
Metal Storage Bin, 4.5"H x 7 7/8"W x 4 1/8"D	50-1301-0805-100
Mag Mount Single Tool Magnet, 1.7"D, 1 ct.	50-1300-1693-100
Paper Towel Holder 11.625"W x 1.75"H	50-1301-1158-100
Bottle Holder, 4" diameter	50-1301-3515-100
Bottle Holder, 5.5" diameter	50-1301-0546-100
Single Glove Box Holder, 12"x4" x 4.75", Steel	50-1301-1245-100

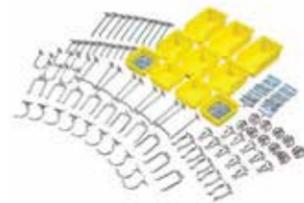
BEST SELLER

BEST SELLER



26-Piece Hanging Kit
Contains two yellow bins and 24 hooks.

ITEM #
50-1212



95-Piece Hanging Kit
Contains ten yellow bins and 85 hooks.

ITEM #
50-1213

When you just need the basics ...

Pre-Cut Vinyl Tool Shadows

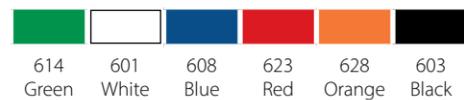
Our full-size, pre-cut vinyl shadows make it easy to create your own professional shadow boards to support 5S and Visual Management. Shadow boards allow you to quickly identify what tools are available and reduce time spent searching.

Our shadows can be customized to suit your needs. Apply on glass, metal, plastic, desktops and pegboard. Color code your boards to help facilitate identification.

Pre-Cut Vinyl Tool Shadows

DESCRIPTION	SIZE	ITEM #
BROOMS, BRUSHES & DUSTPANS		
Bench Brush	1 1/2" x 10 1/2"	30-500-104-(+color code)
Kitchen Broom	11 1/2" x 50"	30-500-201-(+color code)
Push Broom & Handle	18" x 60"	30-500-204-(+color code)
Brush Short Handled, Stiff	3 1/8" x 9 1/4"	30-500-101-(+color code)
Brush Long Handled, Stiff	4" x 17"	30-500-102-(+color code)
Broom & Handle, Floor Heavy-Duty, Stiff	19" x 61"	30-500-205-(+color code)
Squeegee & Handle, 20" Double Blade	63" x 22"	30-500-301-(+color code)
Squeegee & Handle, 24" Double Blade	63" x 24"	30-500-302-(+color code)
Squeegee & Handle, 28" Double Blade	63" x 28"	30-500-303-(+color code)
Chisel	1 1/4" x 10"	30-500-603-(+color code)
Hand Dust Pan	12 1/2" x 11 1/2"	30-500-501-(+color code)
Long Handled Dust Pan	12" x 37"	30-500-504-(+color code)
SHOVELS		
Large Scoop Shovel	42" x 17"	30-500-401-(+color code)
Small Scoop Shovel	12 3/8" x 38"	30-500-402-(+color code)

Pre-Cut Vinyl Tool Shadow Color Options:



CUSTOMIZE IT

Applying Pre-Cut Vinyl Shadows



Step 1
Peel



Step 2
Align

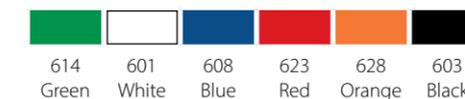


Step 3
Press and smooth

Pre-Cut Vinyl Tool Shadows (continued)

DESCRIPTION	SIZE	ITEM #
HAND TOOLS		
Claw Hammer	13" x 16	30-500-601-(+color code)
Ball Peen Hammer	3 3/4" x 12"	30-500-602-(+color code)
Rubber Mallet/Dead Blow Hammer	14" x 5 1/4"	30-500-619-(+color code)
Scraper	3 1/2" x 10"	30-500-604-(+color code)
Needle Nose Pliers	3" x 8"	30-500-606-(+color code)
Crescent Wrench	2 5/8" x 10"	30-500-607-(+color code)
Combination Wrench Set	32 1/2" x 14	30-500-608-(+color code)
Screwdriver	1 1/2" x 10"	30-500-609-(+color code)
Channel Lock Pliers	4 3/8" x 17"	30-500-620-(+color code)
Snips	6" x 11"	30-500-605-(+color code)
Phillips Screw Driver	1 1/2" x 10"	30-500-610-(+color code)
Pliers Set	7" x 10"	30-500-611-(+color code)
Adjustable Wrench Set	12" x 14"	30-500-612-(+color code)
C-Clamp Set	18" x 10 5/8"	30-500-613-(+color code)
Needle Nose Plier Set	10 1/2" x 10"	30-500-614-(+color code)
Wire Cutter Set	9 1/2" x 10 1/2"	30-500-616-(+color code)
Metric Box/Comb Wrench Set	14" x 22"	30-500-617-(+color code)
Metric Ratcheting Wrench Set	22" x 15.5"	30-500-618-(+color code)
Pipe Wrench Set	8.5" x 11"	30-500-621-(+color code)
OTHER		
Tape Gun	7 1/4" x 10"	30-500-502-(+color code)
Spray Bottle	2 5/8" x 8"	30-500-503-(+color code)
Tape Measure	4" x 4 3/8"	30-500-615-(+color code)

Pre-Cut Vinyl Tool Shadow Color Options:



Use pre-cut shadows to create your own professional shadow boards!



Dry and Wet 5S Cleaning Stations

Organization solution for everyday cleaning tools

Get your team excited about 5S and maintaining a clean workplace. Our 5S cleaning stations provide a designated location for every day cleaning tools in either a dry or wet environment. Eliminate time spent searching and reduce the replacement costs of cleaning tools that always seem to disappear.

- Choose from a variety of backgrounds and tool shadow colors
- Select a material that works best in your environment
- Hardware for hanging tools is included

Choose the right 5S Cleaning Station for your environment

Dry 5S Cleaning Station

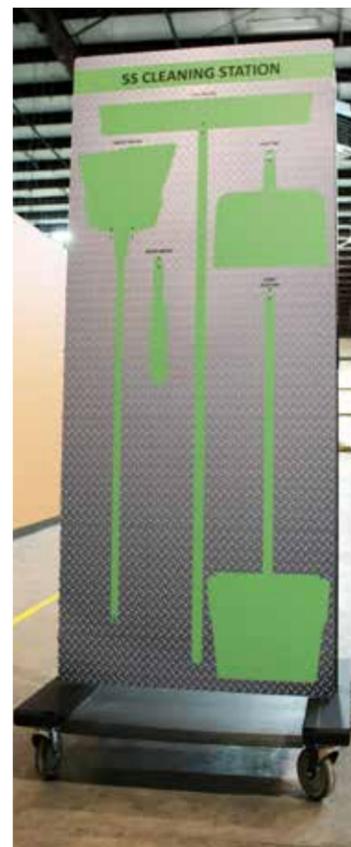
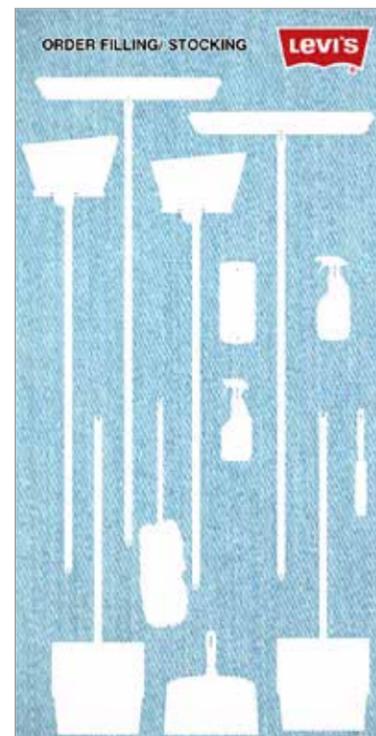
- 72"h x 30"w
- Push broom
- Angled broom
- Dustpan
- Lobby dustpan
- Bench brush

Wet 5S Cleaning Station

- 72"h x 36"w
- Squeegee
- Spray bottle
- Mop bucket with ringer
- Wet floor sign



CUSTOMIZE IT



Tool Shadow Board Substrates

Choose a high quality material option that will perform best in your environment

AlumiGuard Lite™

Recommended Uses:

5S / Cleaning / Shipping Tools / Other

FEATURES

- Thickness: .118"
- Two aluminum sheets laminated to a polyethylene core
- Ideal for light production & cleaning tools
- Durable and lightweight
- Resists abrasions, chemicals, corrosion, flexing, impacts
- Great stability & withstands harsh conditions
- Service Temperature: -40°F to 176°F



AlumiGuard Max™

Recommended Uses:

Production Tools / Heavy Items

FEATURES

- Thickness: .236"
- Two aluminum sheets laminated to a polyethylene core
- Ideal for medium to heavy tools & oversized tool shadow boards
- Durable and lightweight
- Resists abrasions, chemicals, corrosion, flexing, impacts
- Great stability & withstands harsh conditions
- Service Temperature: -40°F to 176°F



VisGuard™

Food and Beverage Safe

Excellent strength, FDA compliant

FEATURES

- Thickness: .177"
- Tough and durable, two-ply industrial strength
- Suited for food, beverage and pharmaceutical manufacturing
- FDA compliant seals
- Resists abrasions, chemicals, chipping, corrosion, cracking, fading
- Maintains optical clarity after multiple washes
- Safe for contact with food
- Service Temperature: -60°F to 212°F



Mobile Frames

Ideal use for tool boards, huddle boards and informational stations

Mobility is essential in a fast-paced and ever-changing environment. Mobile dry erase boards can be easily relocated at the point-of-use to promote workplace efficiency.

Our Mobile Frames are ideal for a professional appearance in the office, yet sturdy enough for industrial applications. The steel frame with rugged locking casters surpasses the durability of aluminum frames with plastic wheels.

- Single-sided or double-sided
- Powder-coated steel tube frame for maximum durability
- 3" Neoprene rugged all-locking casters
- Easy to move
- Add custom printed graphics with our direct printing or dry erase overlays

Applications

- Use with Magnetic Dry Erase Board Overlays to communicate important information at the point of use
- Key Performance Boards
- Hourly Production Boards
- Training Matrices
- Communication Boards
- Mobile Tool Boards

Mobile Magnetic

- Single-sided or double-sided
- Heavy-duty, durable frame

BEST SELLER

SIZE		ITEM #
36" x 30"	Single-sided	81-1911-3630-001
	Double-sided	81-1911-3630-002
36" x 48"	Single-sided	81-1911-3648-001
	Double-sided	81-1911-3648-002
48" x 48"	Single-sided	81-1911-4848-001
	Double-sided	81-1911-4848-002
48" x 60"	Single-sided	81-1911-4860-001
	Double-sided	81-1911-4860-002
48" x 72"	Single-sided	81-1911-4872-001
	Double-sided	81-1911-4872-002
48" x 84"	Single-sided	81-1911-4884-001
	Double-sided	81-1911-4884-002
48" x 96"	Single-sided	81-1911-4896-001
	Double-sided	81-1911-4896-002



Powder-coated steel tube frame for maximum durability



Heavy duty, 3" Neoprene all-locking casters



Add a Printed Dry Erase Board Overlay to engage employees and support your continuous improvement programs.

Dry Erase Boards, p. 18
Printed Dry Erase Boards & Overlays, p. 19

Custom Tool Shadow Boards

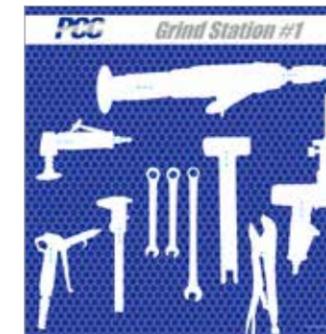
When you want it customized for your specific company or business...

Are the wrong tools used because the right tool cannot be found? Eliminate time spent searching for tools, injuries, frustration and lost productivity. Customized tool boards will ensure tools are ready and in the right location when needed.

- Available as a wall mount or a mobile frame
- Choose from three tool shadow board substrates: PVC, Aluminum Composite or Thermoplastic.
- Customize with your company logo and specific tools
- Hardware included

CUSTOMIZE IT

- Describe your design idea
- Specify material
- Specify size & quantity
- We will provide a quote



Tool shadow boards ensure that tools are stored in a designated location. Quickly identify missing items.

PPE and Shipping Stations

More colors available online!



30" x 42"
30-1910-3042-SP2801



30" x 30"
30-1910-3030-SS0108



36" x 24"
30-1910-3624-PP0318

DIY Foam Tool Organizer Kits



DIY Foam Tool Organizer Kits

Let your team create their own foam tool organizers. Eliminate time spent searching for missing tools. Reduce tool replacement costs and increase workplace organization with DIY Foam Tool Organizer Kits.

Reach for a tool, knowing where it will be with just a glance.

- Colors: black/blue, black/red, black/yellow
- Thickness: black: 1/2" thick; blue, red, yellow: 1/4" thick
- Material: 4lb cross-link, closed-cell foam
- Pressure Sensitive Adhesive (PSA) provides secure placement to contrasting 1/4" foam

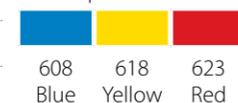
BEST SELLER

DIY Foam Tool Organizer Kits

SIZE	ITEM #
12" x 16"	30-1520-1216-(+color code)
12" x 24"	30-1520-1224-(+color code)
10.625" x 22.25"	30-1520-1022-(+color code)
16.625" x 22.25"	30-1520-1622-(+color code)
18" x 36"	30-1520-1836-(+color code)
18.5" x 31.875"	30-1520-1831-(+color code)
24.5" x 28.75"	30-1520-2428-(+color code)
26.25" x 39.75"	30-1520-2639-(+color code)

DIY Foam Tool Organizer Kit

Color Options:



How to Create a Foam Tool Organizer

STEP 1 TRACE



Using the adhesive backing on the 1/2" black foam, trace the tools in the exact spot.

STEP 2 CUT



Use an Exacto knife, utility knife or hot foam knife to cut your tool shapes.

STEP 3 PLACE



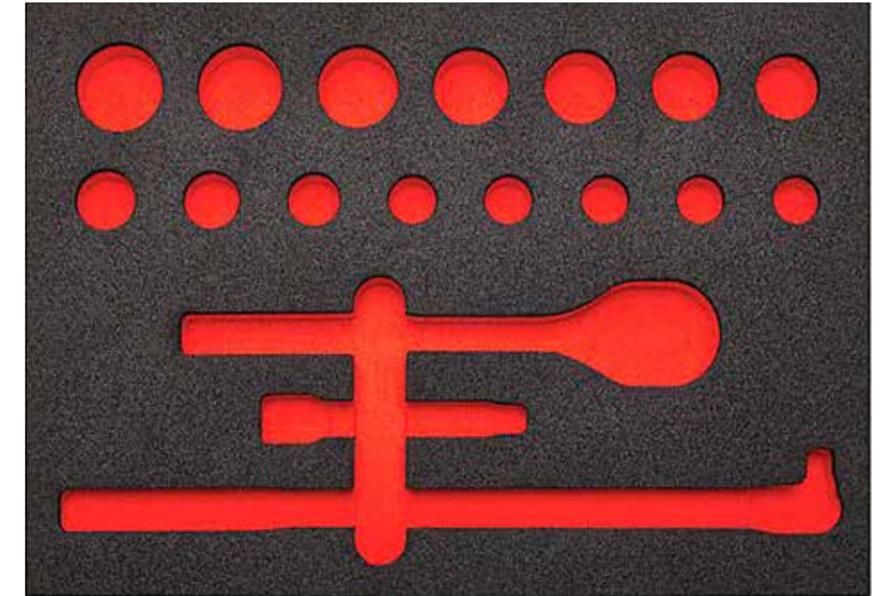
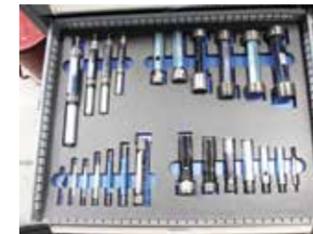
Remove PSA liner from black foam and attach to contrasting 1/4" foam.

CUSTOMIZE IT

Need a custom size?
Call for pricing.

Foam Tool Inserts

Customized to achieve maximum organization



Foam Tool Inserts

Foam Tool Inserts create efficiency through tool control and provide asset accountability for each represented item. Use less human effort, space and time to make products, resulting in cost savings and fewer defects. All of these advantages will enable you to sort, straighten, shine, standardize and sustain for a well maintained 5S work environment.

- Thickness: 1" or 2"
- Color options: black/red, black/blue or black/yellow
- Ensure a FOD free work environment
- Design your own custom tool cases
- CNC precision cuts
- Call for a quote

Applications

Lean/5S	Foam Tool Inserts create processes that need less human effort, less space and less time to make products at far less cost and with fewer defects, and enable 5S work environments to sort, straighten, shine, standardize and sustain what is needed.
FOD	Two color Foam Tool Inserts enable fast recognition of foreign object debris by helping to quickly identify missing tools. Our unique board design ensures a FOD free work environment which greatly improves productivity.
Mechanics	Every mechanic has a unique tool drawer. Our CAD/CAM design to manufacturing process allows us to make every Foam Tool Insert to your specific requirement without increasing the cost.
Kitting	Our process for designing and milling custom foam for kitting is a faster and lower cost solution than many other materials. Our solution can be totally customized quickly and easily to each unique application.



Virtual Safety Projectors

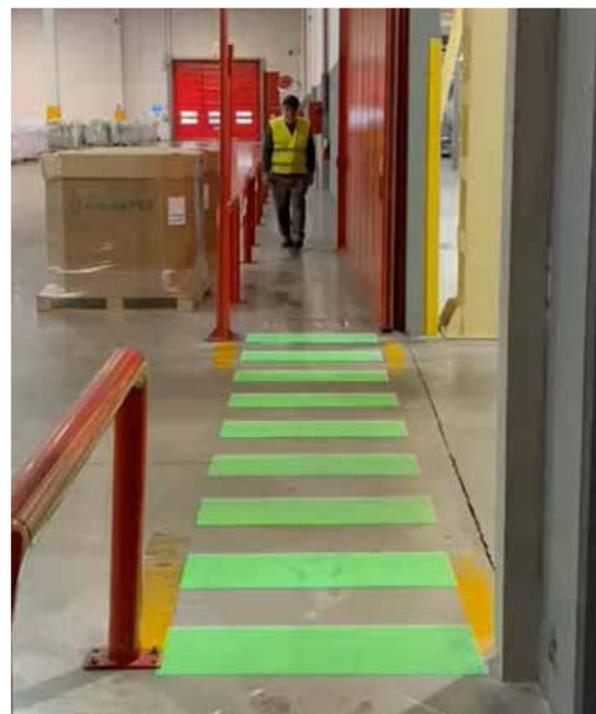
Create highly visible signs, symbols, walkways, aisles or lanes

Virtual Projectors are important to mark:

- Traffic routes for both pedestrian and forklifts, especially high traffic & emergency areas: walkways, intersections, corners, borders, exits, and stairwells.
- Hazardous areas: chemicals and electrical.
- Machinery areas for both stationary and mobile machines.
- Divide spaces: product, materials, and cleaning supplies.



To order, visit www.visualworkplaceinc.com/selector-guide to choose a projector for your environment!



Virtual Safety Lines

Project a highly visible, indestructible, single-beam, wide line onto any surface. Eliminate the need for floor tape and paint by creating bright virtual aisles and lanes. Long lasting, Virtual Safety Line projectors offer a versatile and efficient way to mark floors where needs may change.



Virtual Safety Walkways

A highly visible, cost-effective alternative to conventional floor marking tape. Use to clearly define walkways, aisles and lanes and reconfigure easily without surface preparation.



Virtual Safety Symbols

An ideal alternative to floor decals in high traffic areas to direct pedestrian traffic and keep employees safe. There is no wear and tear or replacement costs for decals that just won't stick.



Virtual Safety Signs

Display sign images that communicate safety requirements to keep employees safe. There is no need to prep the floor or replace torn decals.



Forklift Safety Lights

Designed to increase traffic safety in warehouses, loading docks and shipping/receiving areas. Forklift Safety Light projectors create a visual signal that can be used in loud areas where audible alarms cannot be heard easily.



Crane Safety Lights

Designed for the safety lighting of industrial cranes mounted at elevated heights in bright environments. Increase the safety of crane operators and employees in surrounding areas - especially in loud environments.



Safety Floor Marking Tape

Floor-Mark

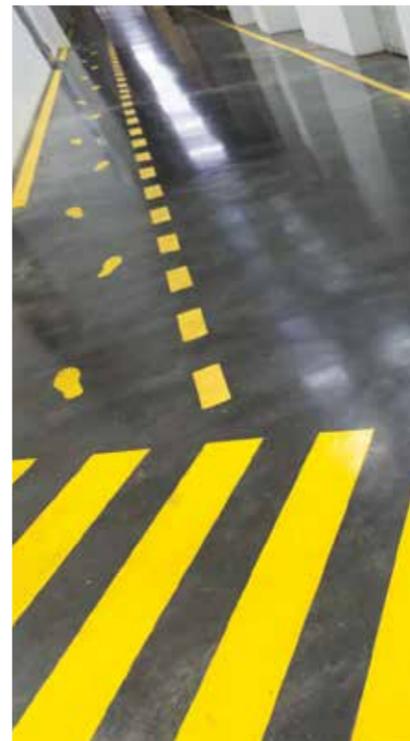
Floor marking solutions for all industrial areas—from low traffic to the toughest high traffic environments

Marking floors is one of the fastest and easiest ways to direct behavior and create visual communication in a work environment. Create SMART FLOORS with floor marking tape to communicate expectations and reinforce standards in the workplace.

No single floor tape fits all applications. Visual Workplace provides four options at different price-points for cost-effective solutions based upon the type of traffic in your workplace. Floor-Mark uses a pressure-sensitive adhesive for easy installation.

Four options for the right application:

- **Economy:** Low traffic, non-industrial
- **Industrial:** Medium traffic, light mechanical
- **High Performance:** Heavy traffic, withstands heavy equipment
- **Max:** Heavy industrial traffic in the toughest environments



Floor-Mark Comparison Chart

Compare Floor-Mark options for the right tape for each application



	ECONOMY	INDUSTRIAL	HIGH PERFORMANCE	MAX
SPECIFICATIONS				
Thickness	5 mil	5 mil	14 mil	35 mil
Length	108'	100'	100'	100'
Country of Origin	China	USA	USA	USA
Adhesive	Rubber	Acrylic	Acrylic Hi-Tac	Dual-sided Cloth Adhesive
Liner	None	Removable	Removable	Removable
PERFORMANCE				
Adhesion to Steel	14 oz/in	40 oz/in	96 oz/in	52 oz/in
Service Temp	-40°F to +200°F	-40°F to +200°F	-40°F to +200°F	0°F to +130°F
Application Temp	40°F	40°F	40°F	40°F
Traffic	Non-Traffic	Light-to-Medium	High	Extreme
WIDTHS				
1/2"	X	✓	X	X
1"	✓	✓	X	X
2"	✓	✓	✓	✓
3"	✓	✓	✓	✓
4"	✓	✓	✓	✓
5"	X	✓	X	X
OPTIONS				
Colors	10	15	5	5
Floor Symbols	No	Yes	Yes	No
Stripe	Yes	Yes	No	No
ADDITIONAL INFO				
	<ul style="list-style-type: none"> • Low traffic, non-industrial applications • Ideal for marking 5S locators • Low price point • Create color-coded identification 	<ul style="list-style-type: none"> • Medium traffic • Light mechanical traffic • Identify workplace tools and equipment • Aggressive adhesive • Low profile to reduce snagging 	<ul style="list-style-type: none"> • Heavy industrial traffic • Outlasts painted lines • Withstands heavy equipment • High-tac adhesive • Use for aisles and traffic areas 	<ul style="list-style-type: none"> • High traffic and toughest industrial environments • No tearing or stretching • Highly resistant to pivoting and pressure • Ultra aggressive adhesive

Floor-Mark Products

Floor-Mark Economy Tape

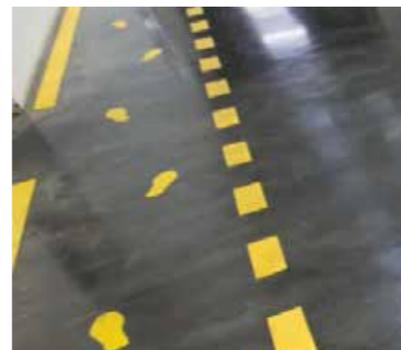
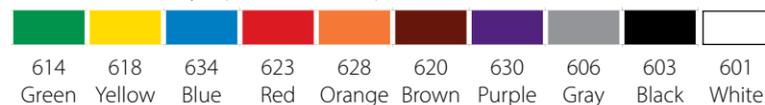
Use Floor-Mark Economy Tape in low traffic areas and non-industrial applications, such as walkways, 5S locators and color-coded identification. Available in solid and stripes.

- Recommended for low traffic areas and non-industrial applications
- Rubber adhesive; no liner
- 5 mil, low profile, prevents a tripping hazard and will not get caught on vehicles

Floor-Mark Economy Tape Solid & Clear

LENGTH	ITEM #
1" x 108'	25-200-1108-(+color code)
2" x 108'	25-200-2108-(+color code)
3" x 108'	25-200-3108-(+color code)
4" x 108'	25-200-4108-(+color code)

Floor-Mark Economy Tape Solid Color Options:

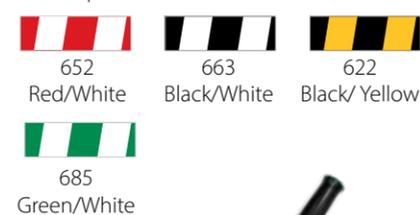


Floor-Mark Economy Striped Tape

Floor-Mark Economy Stripe Tape

LENGTH	ITEM #
1" x 108'	25-250-1108-(+color code)
2" x 108'	25-250-2108-(+color code)
3" x 108'	25-250-3108-(+color code)
4" x 108'	25-250-4108-(+color code)

Floor-Mark Economy Striped Tape Color Options:



Floor-Mark Industrial Tape

Use Floor-Mark Industrial Tape in medium traffic areas and light mechanical traffic, such as pedestrian routes, fork lifts and floor scrubbers. Available in solid, stripes and symbols.

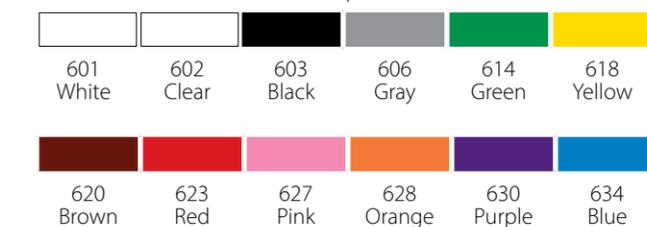
- Recommended for medium traffic areas and light mechanical traffic
- Pressure sensitive acrylic adhesive with a removable liner for easy application
- 5 mil, low profile, prevents a tripping hazard and will not get caught on vehicles

Floor-Mark Industrial Tape Solid & Clear

LENGTH	ITEM #
1" x 100'	25-500-1100-(+color code)
2" x 100'	25-500-2100-(+color code)
3" x 100'	25-500-3100-(+color code)
4" x 100'	25-500-4100-(+color code)
5" x 100'	25-500-5100-602 (Clear only)

BEST SELLER

Floor-Mark Industrial Solid Color Options:



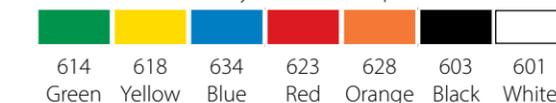
Floor-Mark Industrial Symbols

Many standard shapes are available. Custom shapes are available at no extra cost.

Floor-Mark Industrial Symbols

DESCRIPTION	ITEM #
Corner, Round, 6"x4"x2", 20 pcs	25-1007-6-(+color code)
T's, Round, 6"x6"x2", 20 pcs	25-1008-6-(+color code)
Footprints, 10", 20 pcs	25-1000-10H-(+color code)
Arrows, 6", 20 pcs	25-1001-6-(+color code)
X's, 6"x6"x2", 20 pcs	25-1003-6-(+color code)
Circle, 12", 10 pcs	25-1002-12-(+color code)
Square, 12", 10 pcs	25-1004-12-(+color code)
Clear Covers, 6"x8", 20 pcs	25-1000-8-602
Clear Covers, 7"x7", 20 pcs	25-1000-7-602
Clear Covers, 13"x13", 10 pcs	25-1004-13-602

Floor-Mark Industrial Symbols Color Options:



For information about Floor-Mark Industrial Stripe, see p72.

CUSTOMIZE IT

Call us to customize a floor symbol at no additional cost.

Floor-Mark Kits

High Performance Floor-Mark Kit

Kit Includes:

- Simple Green (25-1010-SG)
- 8" Floor Scraper (25-1010-08SC)
- 5 Rolls of 2" x 100" Yellow HP Tape (25-300-2100-618)



Industrial Floor-Mark Kit

Kit Includes:

- Simple Green (25-1010-SG)
- 8" Floor Scraper (25-1010-08SC)
- 5 Rolls of 2" x 100" Yellow Industrial Tape (25-500-2100-618)



For information about Simple Green and the 8" Floor Scraper, see p. 72.

Floor-Mark Kits

SIZE	ITEM #
High Performance Floor-Mark Kit	90-300-2100-618
Industrial Floor-Mark Kit	90-500-2100-618

Floor-Mark High Performance Tape

OUTLASTS PAINTED LINES!

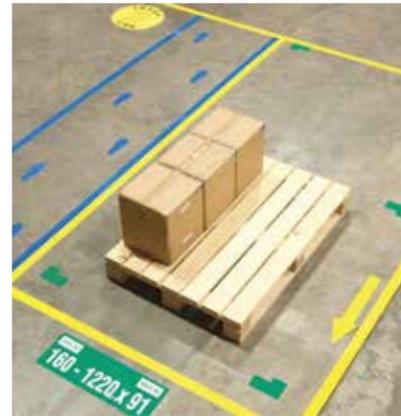
Floor-Mark High Performance tape is the best choice to withstand heavy traffic and tough conditions in an industrial workplace. Available in 5 colors and floor symbols.

- Recommended for floors with heavy industrial traffic
- 14 mil ultra low profile prevents a tripping hazard and will not catch on vehicles
- Reinforced with "Acrylic Hi-Tac" pressure sensitive adhesive with a removable liner for easy application

BEST SELLER

Floor-Mark High Performance Tape

LENGTH	ITEM #
2" x 100'	25-300-2100-(+color code)
3" x 100'	25-300-3100-(+color code)
4" x 100'	25-300-4100-(+color code)



Floor-Mark High Performance Floor Symbols

Select from many standard shapes. Custom shapes are available at no extra charge.

Floor-Mark High Performance Floor Symbols

DESCRIPTION	ITEM #
Corner, Round, 6"x4"x2", 20 pcs	25-3007-6-(+color code)
Corner, Round, 6"x6"x2", 20 pcs	25-3007-R6-(+color code)
Corner, Square, 6"x6"x2", 20 pcs	25-3007-S6-(+color code)
Footprints, 10", 20 pcs	25-3000-10H-(+color code)
T's, Round, 5"x5"x2", 20 pcs	25-3008-6-(+color code)
T's, Round, 6"x6"x2", 20 pcs	25-3008-R6-(+color code)
T's, Square, 6"x6"x2", 20 pcs	25-3008-S6-(+color code)
X's, Square, 6"x4"x2", 20 pcs	25-3003-6-(+color code)
X's, Round, 6"x6"x2", 20 pcs	25-3003-R6-(+color code)
X's, Square, 6"x6"x2", 20 pcs	25-3003-S6-(+color code)
Arrows, 12", 20 pcs	25-3001-12-(+color code)
Arrows, 6", 20 pcs	25-3001-6-(+color code)
Circles, 3", 20 pcs.	25-3009-3R-(+color code)

CUSTOMIZE IT

Call us to customize a floor symbol at no additional cost.

Floor-Mark High Performance Color Options:



Floor-Mark Max Tape

MAXIMUM DURABILITY

Floor-Mark Max Tape is designed to hold up in the toughest high traffic industrial environments! This heavy-duty tape has an ultra aggressive adhesive that keeps it in place, making it highly resistant to pivoting and pressure.

Floor-Mark Max Floor Tape has a dual-stage low profile which prevents the tape from getting caught on wheels or pallets. Vehicles can easily slide over the tape without causing damage. The low profile won't make walking surfaces uneven. No need to worry about pedestrians tripping.

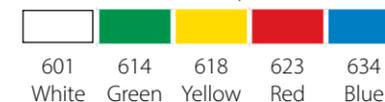
- Recommended for the toughest, high traffic industrial environments
- 35 mil thickness prevents tearing and stretching
- Highly resistant to pivoting and pressure
- Ultra aggressive, dual-sided cloth adhesive with a removable liner for easy application

Designed to hold up in the toughest high traffic industrial environments.

Floor-Mark Max Tape

LENGTH	ITEM #
2" x 100'	25-350-2100-(+color code)
3" x 100'	25-350-3100-(+color code)
4" x 100'	25-450-4100-(+color code)

Floor-Mark Max Color Options:



Floor-Mark Industrial Striped Tape

Floor-Mark Industrial Striped Tape

DESCRIPTION	LENGTH	ITEM #
	2" x 100'	25-600-2100-(+color code)

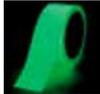
Floor-Mark Industrial Striped Tape Color Options:

					
652 Red/White	663 Black/White	622 Black/Yellow	685 Green/White	674 Blue/White	665 Black/Clear

Glow Floor-Mark Tape

Glow is bright white when the lights are on and glows green when the lights are off.

Glow Floor-Mark Tape

DESCRIPTION	LENGTH	ITEM #
	1" x 30'	25-504-1030
	2" x 30'	25-504-2030

Slip Resistant Floor-Mark Tape

Slip resistant tapes are 35 mil and made with a mineral abrasive, grit-coated polyester film to provide maximum traction.

Slip Resistant Floor-Mark Tape

DESCRIPTION	LENGTH	ITEM #
	2" x 60'	25-700-2060-622 (Stripe)
	2" x 60'	25-1604-2060 (Glow)
	3" x 60'	25-700-3060-(+color code)
	4" x 60'	25-700-4060-(+color code)

Slip Resistant Floor-Mark Color Options:

			
602 Clear	603 Black	618 Yellow	623 Red

Reflective Floor-Mark Tape

Provides bounce-back reflectivity for improved visibility. Use on vehicles, poles, buildings and fences.

Reflective Floor-Mark Tape

DESCRIPTION	LENGTH	ITEM #
	2" x 30'	25-800-2030-(+color code)
	3" x 30'	25-800-3030-(+color code)

Reflective Floor-Mark Color Options:

						
614 Green	618 Yellow	634 Blue	623 Red	628 Orange	603 Black	601 White

Extras



Simple Green Foaming Cleaner/Degreaser

Prep floors prior to floor marking product application. Removes dust, dirt, oils and adhesive residue. Non-toxic.

ITEM #	25-1010-SG
--------	------------



Floor Scaper

Ideal for removing floor tape and decals quickly and easily. The twist-lock handle is adjustable from 39" to 59". The 8" blades can be sharpened.

ITEM #	25-1010-08SC
--------	--------------



Floor Scaper Replacement Blade

8" Floor Scaper replacement blades are razor sharp and ideal for removing floor tape and decals quickly and easily. Blades can be sharpened.

ITEM #	25-1010-08BL (10 pk)
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Floor Decals

Make your facility Smart, Lean and Safe

Communicate important messages to employees and visitors with Visual Workplace Floor Decals.

- Premium high bond material: 4 mil grip adhesive vinyl for industrial workplaces
- Laminated with durable 5 mil slip-resistant vinyl
- Withstand forklifts and heavy foot traffic
- Flexible for uneven surfaces
- Peel-and-stick onto smooth, oil-free, clean and dry surfaces
- Rectangles have 1/2" rounded corners

CUSTOMIZE IT

SIZE	ITEM #
12" Round	60-1609-RO12-(+style code)
17" Round	60-1609-RO17-(+style code)



				
F667	F665	F640	S247	S225
				
HK104	N339	F641	TR729	L784
				
HK101	HK102	C466	C449	HK742



5S Posters

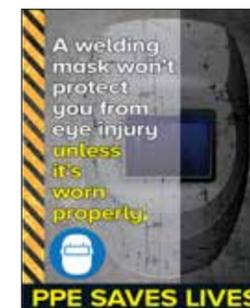
Communicate any message on our durable poster material. Motivating employees and workers to keep safety first on their mind is key to a safe environment. Customize or pick from an in-stock design.

CUSTOMIZE IT

Posters

SIZE	ITEM #
28"x 22"	45-175-2822-(+style code)

PPE



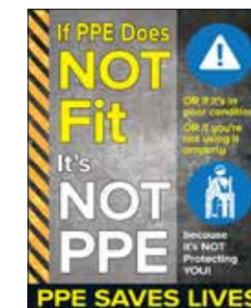
WD105



SA476



PP801



PP688

Safety



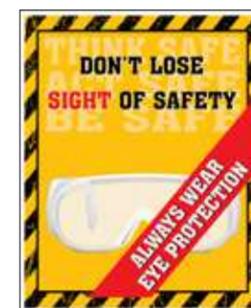
ST332



PP236



PP800



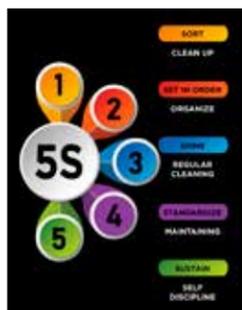
PP687



5S795



5S796



5S797

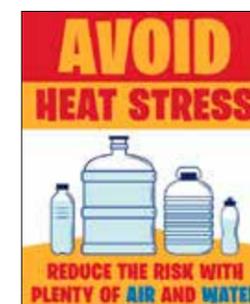


5S798



5S799

Heat Stress / Cold Stress



SA710



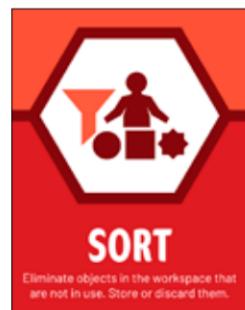
ST326



ST106



ST119



5S710



5S711



5S712



5S713



5S714

Protection



HW242



PP825



PP826



SA266



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